

DIAMO® Cruiser

PARTS CATALOG

Third Edition November 2006



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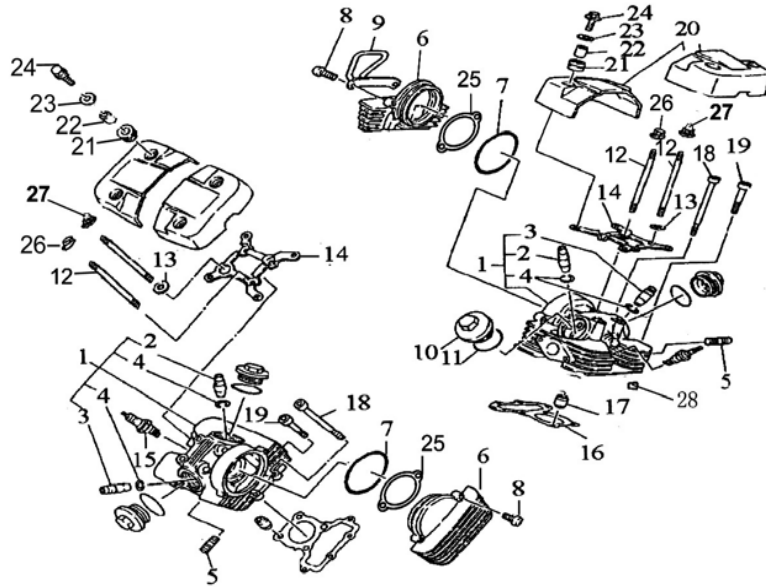
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Fig. 00 Documents

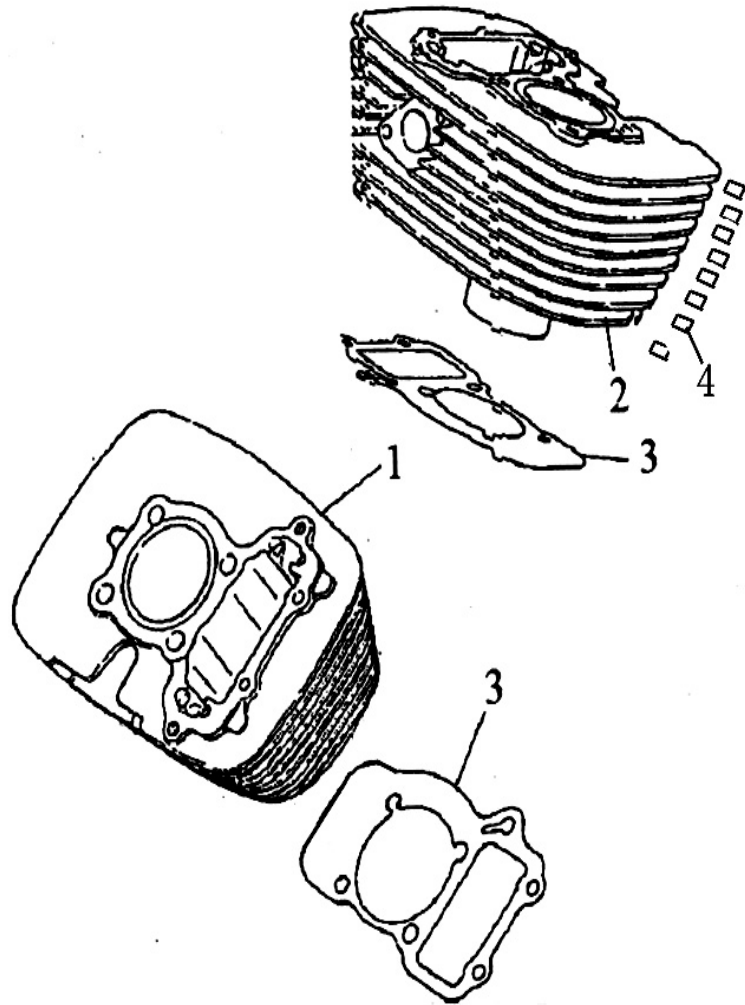
Ref	Code	Part Number	Description
1		07-081-0001	Owners Manual
2		07-081-0002	Parts Manual CD
3		07-081-0003	Service Manual (NA)

Fig. 01 Cylinder Head



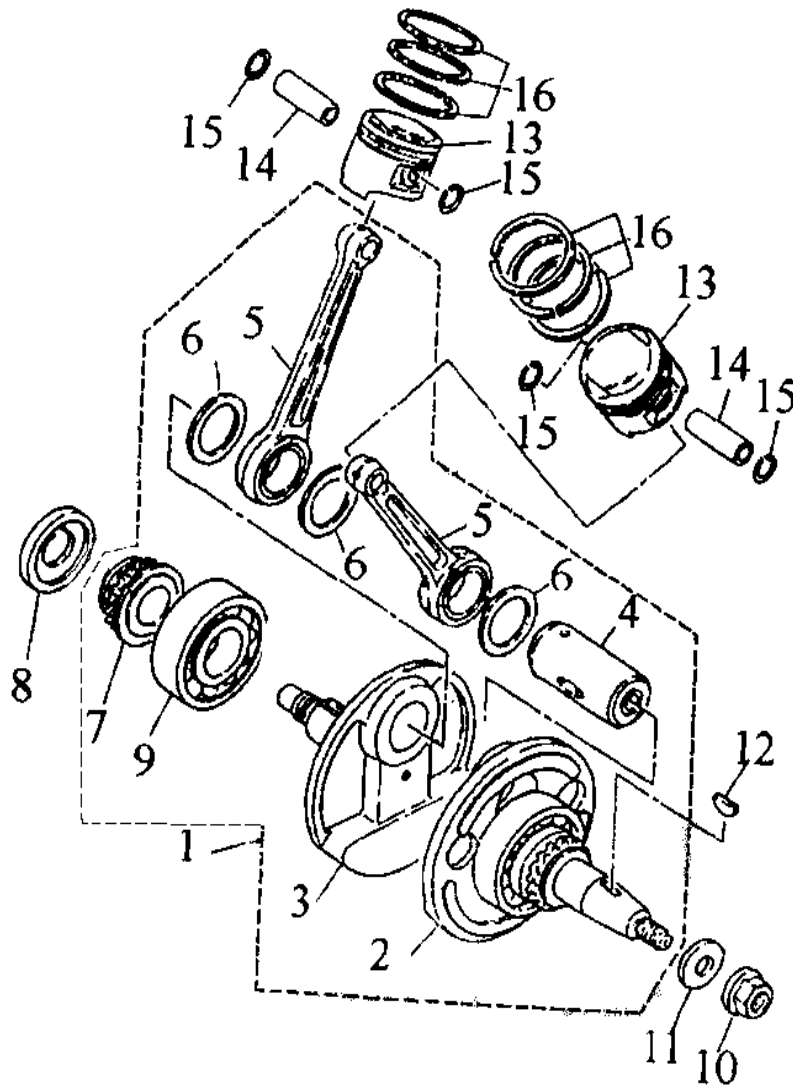
Ref	Code	Part Number	Description	Qty
1	12210	07-081-0101	Cylinder Head Assy	2
2	12214	07-081-0102	Guide, Intake Valve	2
3	12215	07-081-0103	Guide, Exhaust Valve	2
4	12216	07-081-0104	Circlip	4
5	GB953-88	07-081-0105	Stud M6X42	4
6	12242	07-081-0106	Side Cover, Cylinder Head	2
7	12247	07-081-0107	O-Ring 79X2.9	2
8	GB70-85	07-081-0108	Bolt M6X25	4
9	12275	07-081-0109	Bracket, Cylinder Head Cover	1
10	12243	07-081-0110	Cover	4
11	12246	07-081-0111	O-Ring 44.5X3.1	4
12	12342	07-081-0112	Bolt M8X210	8
13	12345	07-081-0113	Copper Washer 19X8.5X2	2
14	12323	07-081-0114	Stay, Head Hood	2
15	34210	07-081-0115	Spark Plug	2
16	12220	07-081-0116	Cylinder Head Gasket	2
17	12218	07-081-0117	Pin 10X14	4
18	GB70-85	07-081-0118	Bolt M6X110	4
19	GB70-85	07-081-0119	Bolt M6X40	4
20	12321	07-081-0120	Cover, Cylinder Head	4
21	12324	07-081-0121	Grommet	8
22	12325	07-081-0122	Sleeve 9.5X6.5X6	8
23	12326	07-081-0123	Washer 22X6.5X1.6	8
24	GB5787-86	07-081-0124	Bolt M6X20	8
25	12245	07-081-0125	Gasket, Cylinder Head Side Cover	2
26	12314	07-081-0126	Flange Nut	2
27	12313	07-081-0127	Cap Nut	6
28	12224	07-081-0128	Damping Block	20

Fig. 02 Cylinder Block



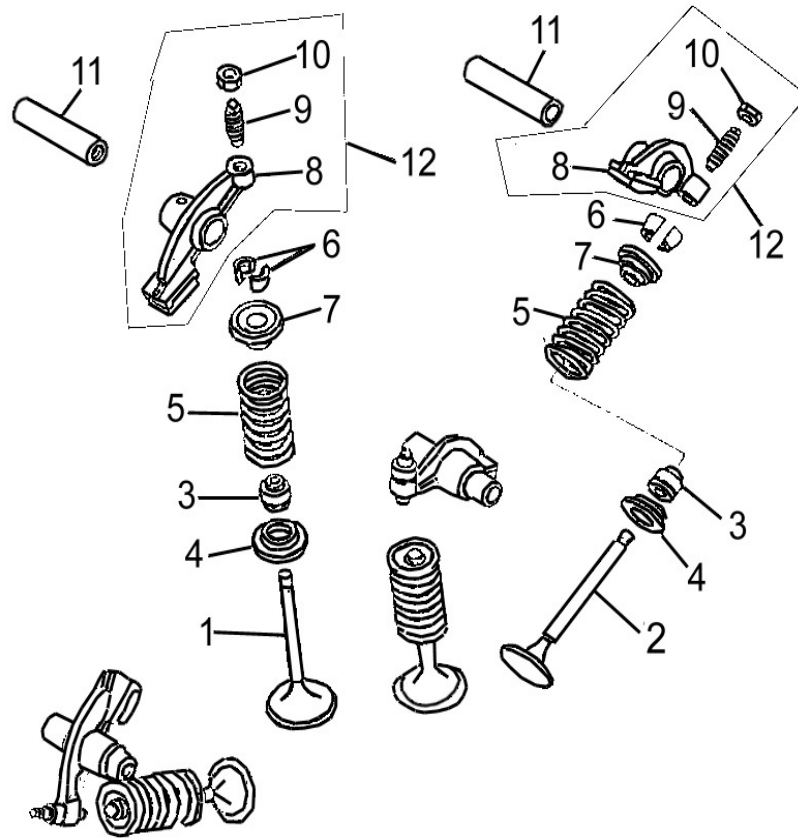
Ref	Code	Part Number	Description	Qty
1	12110	07-081-0201	Cylinder (No.1)	1
2	12150	07-081-0202	Cylinder (No.2)	1
3	12121	07-081-0203	Gasket, Cylinder	2
4	12115	07-081-0204	Damping Block	32

Fig. 03 Crankshaft



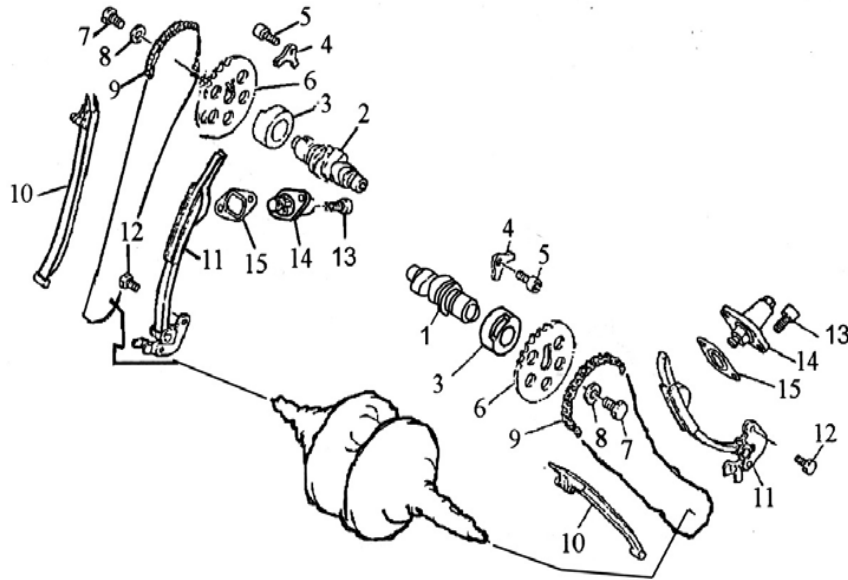
Ref	Code	Part Number	Description	Qty
1	13100	07-081-0301	Crankshaft Assy.	1
2	13111	07-081-0302	Left Crankshaft - incl. in 07-081-0301	1
3	13121	07-081-0303	Right Crankshaft - incl. in 07-081-0301	1
4	13141	07-081-0304	Pin - incl. in 07-081-0301	1
5	13130	07-081-0305	Connecting Rod - incl. in 07-081-0301	1
6	13158	07-081-0306	Washer - incl. in 07-081-0301	3
7	14311	07-081-0307	Sprocket, Timing Chain	1
8	14315	07-081-0308	Sleeve	1
9	13170	07-081-0309	Bearing 6306	1
10	31311	07-081-0310	Nut	1
11	31312	07-081-0311	Thrust Washer	1
12	13118	07-081-0312	Woodruff Key	1
13	13211	07-081-0313	Piston	2
14	13221	07-081-0314	Piston Pin	2
15	13222	07-081-0315	Circlip	4
16	13300	07-081-0316	Piston Ring Set	2

Fig. 04 Valves and Rocker Arm



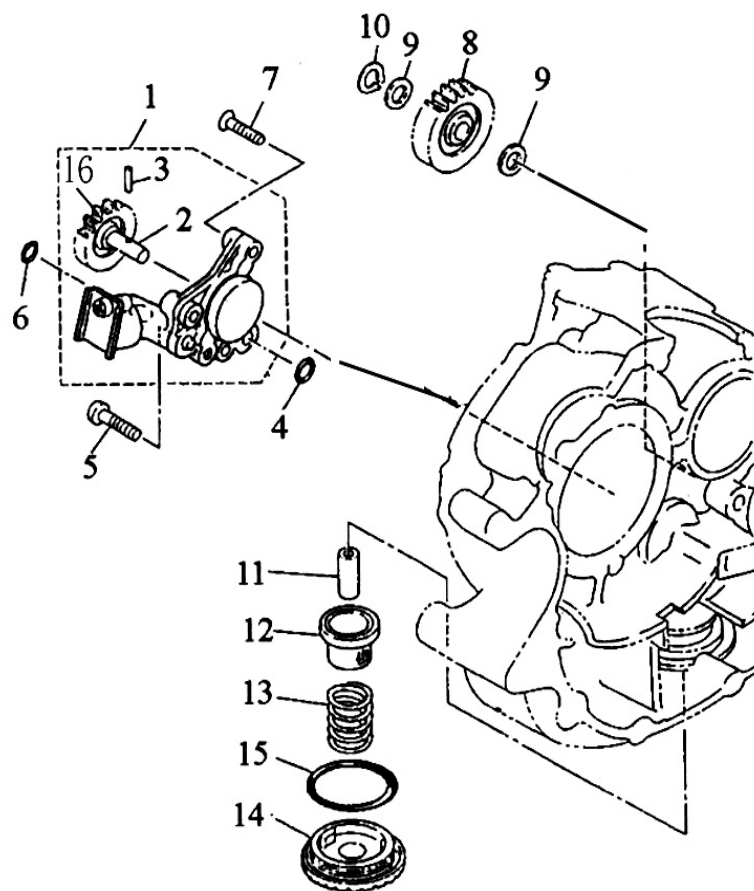
Ref	Code	Part Number	Description	Qty
1	14710	07-081-0401	Valve, Intake	2
2	14720	07-081-0402	Valve, Exhaust	2
3	14730	07-081-0403	Seal, Valve Stem	4
4	14753	07-081-0404	Lower Spring Seat	4
5	14755	07-081-0405	Valve Spring	4
6	14752	07-081-0406	Cotter, Valve	8
7	14751	07-081-0407	Upper Spring Seat	4
8	14411	07-081-0408	Rocker Arm, incl in 07-081-0412	4
9	14415	07-081-0409	Adjusting Screw, incl in 07-081-0412	4
10	14416	07-081-0410	Adjusting Nut, incl in 07-081-0412	4
11	14413	07-081-0411	Rocker Arm Shaft, incl in 07-081-0412	4
12	14410	07-081-0412	Rocker Arm Assy	4

Fig. 05 Cam Tensioner



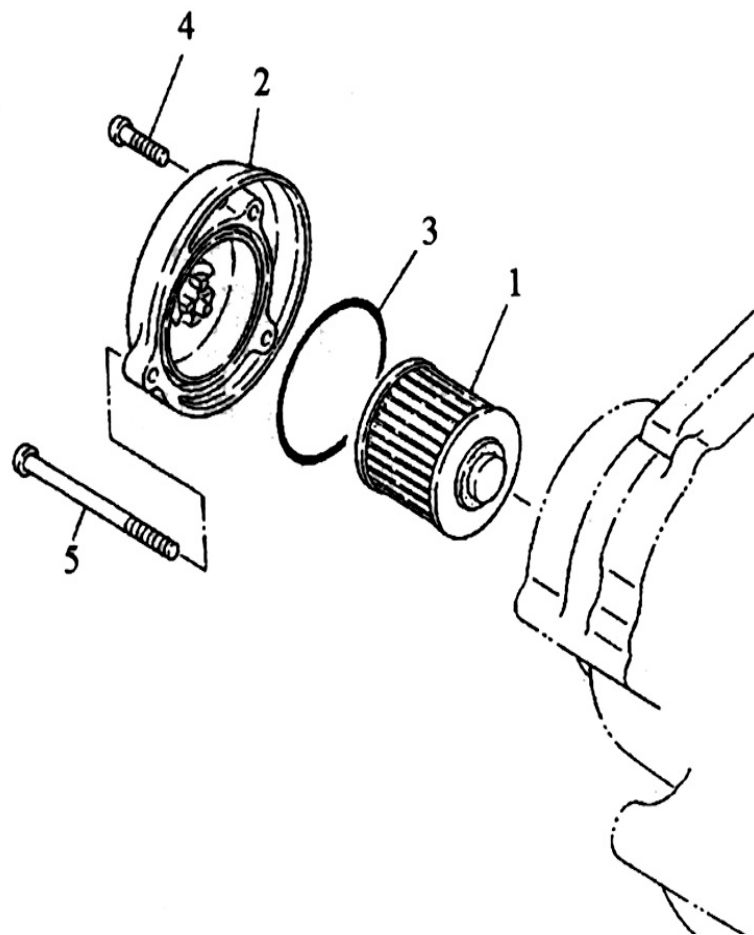
Ref	Code	Part Number	Description	Qty
1	14111	07-081-0501	Camshaft (No.1)	1
2	14121	07-081-0502	Camshaft (No.2)	1
3	14113	07-081-0503	Bearing Sleeve	2
4	14126	07-081-0504	Plate	2
5	GB818-85	07-081-0505	Screw M6X12	2
6	14321	07-081-0506	Sprocket, Timing Chain Upper	2
7	GB5783-86	07-081-0507	Bolt M8X16	2
8	14327	07-081-0508	Washer 25X8.2X2	2
9	14350	07-081-0509	Chain, Cam	2
10	14610	07-081-0510	Guide 1	2
11	14650	07-081-0511	Guide 2	2
12	GB818-85	07-081-0512	Screw M6X12	4
13	GB70-85	07-081-0513	Bolt M6X16	4
14	14500	07-081-0514	Tensioner Assy	2
15	14519	07-081-0515	Gasket, Tensioner Assy	2

Fig. 06 Oil Pump



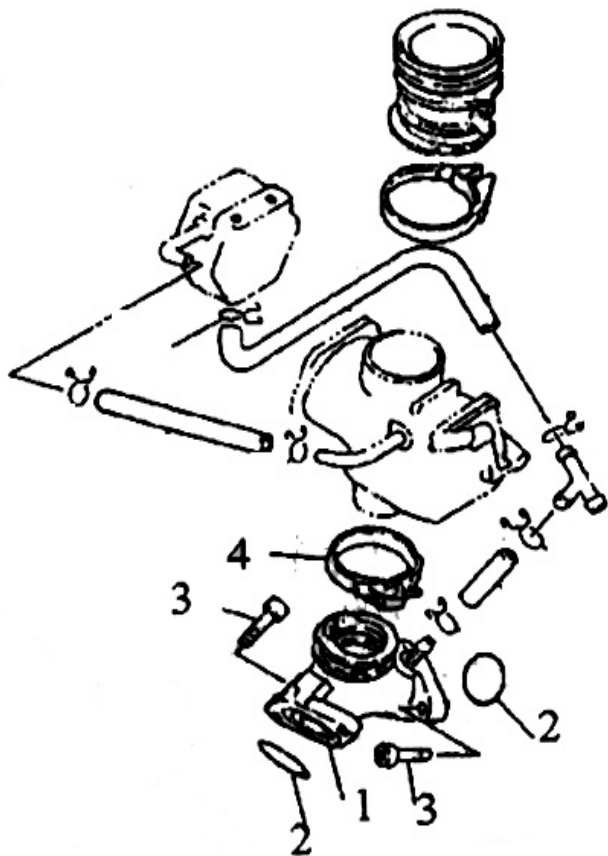
Ref	Code	Part Number	Description	Qty
1	15100	07-081-0601	Oil Pump Assy	1
2	15116	07-081-0602	Shaft - incl. in 07-081-0601	1
3	15122	07-081-0603	Pin - incl. in 07-081-0601	1
4	15131	07-081-0604	O-Ring 9.7X2.4	1
5	GB5787-86	07-081-0605	Screw M6X25	2
6	15133	07-081-0606	O-Ring 6.2X3	1
7	GB819-85	07-081-0607	Screw M6X25	1
8	15211	07-081-0608	Drive Gear	1
9	15212	07-081-0609	Washer 10	2
10	GB894.1-86	07-081-0610	Circlip	1
11	15464	07-081-0611	Oil Pipe	1
12	15450	07-081-0612	Strainer, Oil	1
13	15461	07-081-0613	Spring	1
14	15463	07-081-0614	Drain Plug	1
15	15462	07-081-0615	O-Ring	1
16	15121	07-081-0616	Driven Gear - incl. in 07-081-0601	1

Fig. 07 Oil Filter and Cover



Ref	Code	Part Number	Description	Qty
1	15480	07-081-0701	Oil Filter Element	1
2	15492	07-081-0702	Cover, Oil Filter	1
3	15493	07-081-0703	O-Ring 64X3.6	1
4	GB70-85	07-081-0704	Bolt M6X25	1
5	GB70-85	07-081-0705	Bolt M6X90	2

Fig. 08 Intake Manifold



Ref	Code	Part Number	Description	Qty
1	17310	07-081-0801	Intake Manifold	1
2	17321	07-081-0802	O-Ring	2
3	GB70-85	07-081-0803	Bolt M6X20	4
4	17340	07-081-0804	Clamp	1

Fig. 09 Carburetor

Ref	Code	Part Number	Description	Qty
1	16100	07-081-0901	Carburetor	1

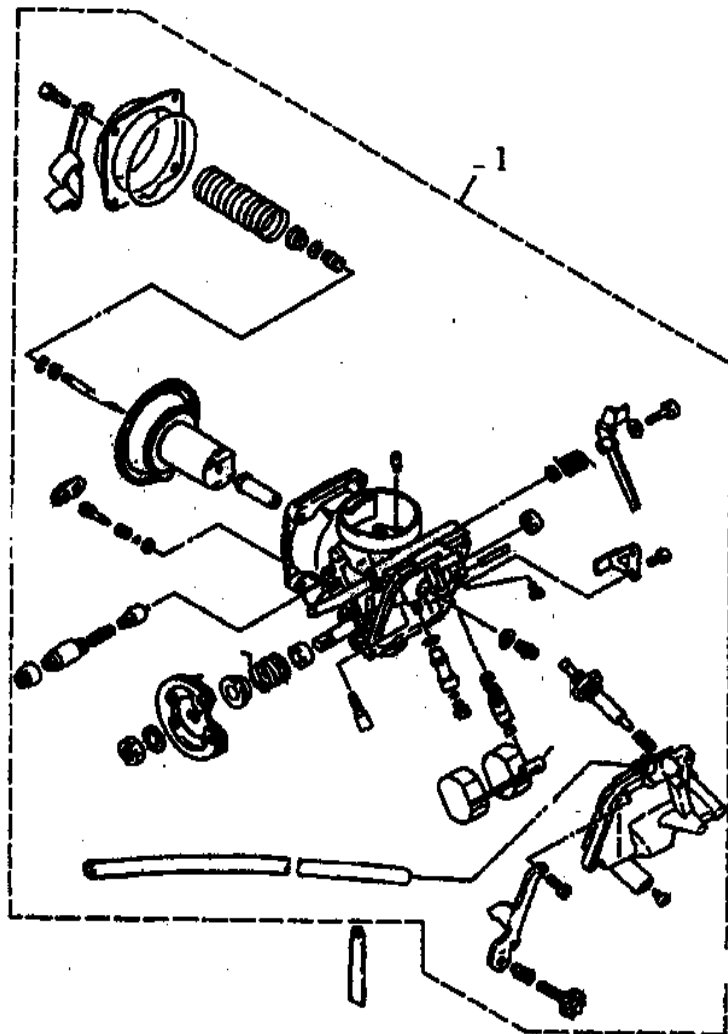
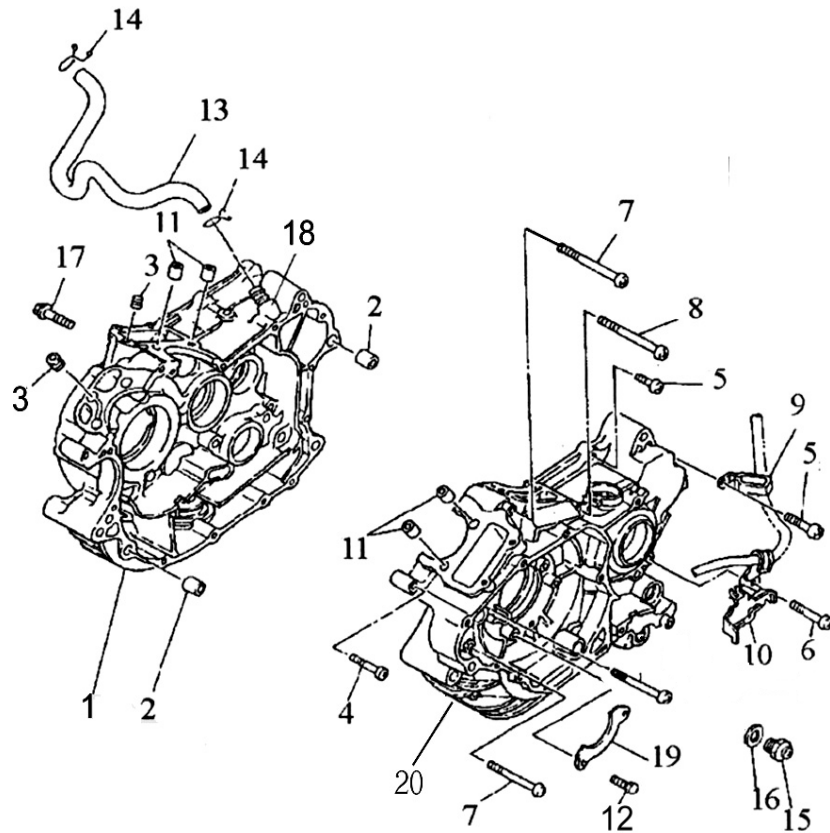
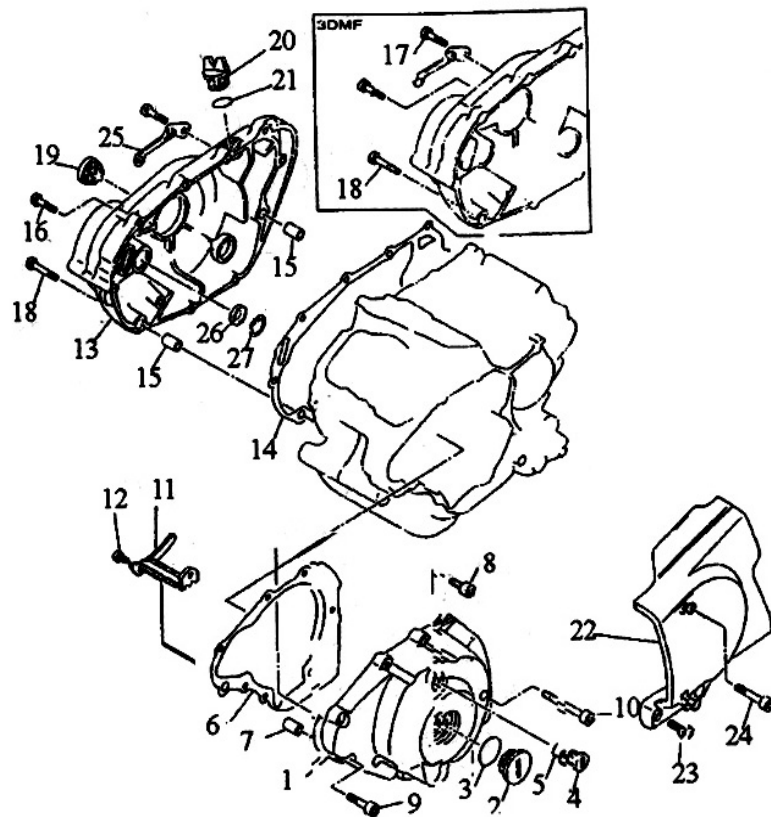


Fig. 10 Crankcase



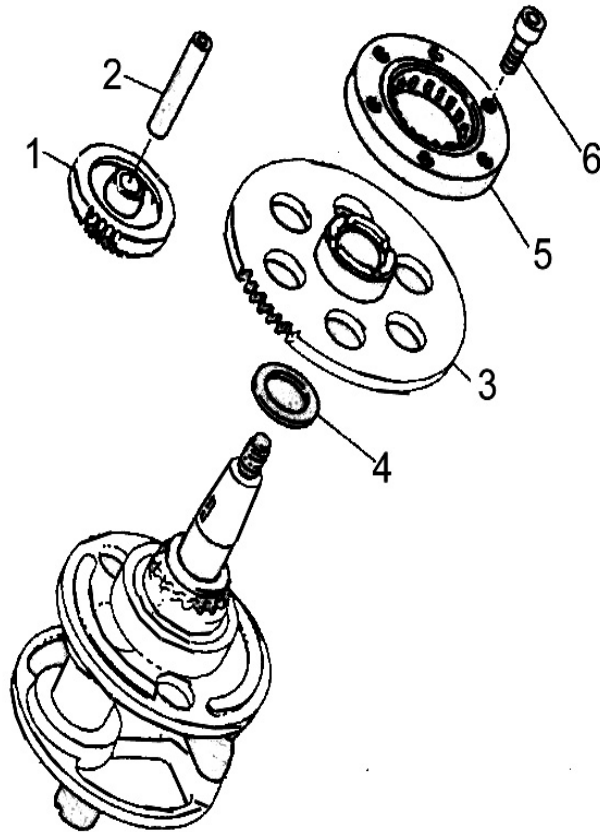
Ref	Code	Part Number	Description	Qty
1	11110	07-081-1001	Right Crankcase Comp.	1
2	11118	07-081-1002	Dowel Pin 12x16	2
3	11214	07-081-1003	Oil Nozzle	2
4	GB70-85	07-081-1004	Bolt M6X40	1
5	GB70-85	07-081-1005	Bolt M6X30	5
6	GB70-85	07-081-1006	Bolt M6X60	2
7	GB70-85	07-081-1007	Bolt M6X80	4
8	GB70-85	07-081-1008	Bolt M6X70	2
9	34951	07-081-1009	Wire Clamp A	1
10	31922	07-081-1010	Wire Clamp B	1
11	12218	07-081-1011	Dowel Pin 10X14	4
12	GB818-85	07-081-1012	Bolt M6X12	1
13	20152	07-081-1013	Breather Pipe	1
14	20153	07-081-1014	Pipe Clamp (No.1)	2
15	11240	07-081-1015	Drain Plug	1
16	11213	07-081-1016	Washer, Drain Plug	1
17	GB5787-86	07-081-1017	Bolt M6X20	1
18	20151	07-081-1018	Air Outlet Vent	1
19	14361	07-081-1019	Stay Plate	1
20	11210	07-081-1020	Left Crankcase	1

Fig. 11 Left & Right Cover



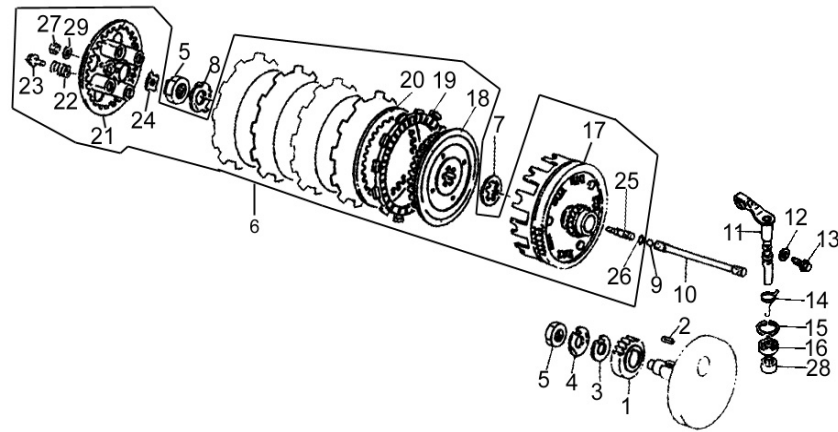
Ref	Code	Part Number	Description	Qty
1	11411	07-081-1101	Cover, Left Crankcase	1
2	11413	07-081-1102	Plug	1
3	11415/157F	07-081-1103	O-Ring 22.7X3.1	1
4	11412	07-081-1104	Inspection Hole Plug	1
5	11414	07-081-1105	O-Ring 13.6X2.1	1
6	11419	07-081-1106	Gasket	1
7	11118	07-081-1107	Dowel Pin 12X16	2
8	GB70-85	07-081-1108	Bolt M6X25	5
9	GB70-85	07-081-1109	Bolt M6X35	2
10	GB70-85	07-081-1110	Bolt M6X70	1
11	31911	07-081-1111	Wire Clamp	1
12	GB818-85	07-081-1112	Screw M6X12	1
13	11311	07-081-1113	Cover, Right Crankcase	1
14	11319	07-081-1114	Gasket	1
15	11118	07-081-1115	Dowel Pin 12X16	2
16	GB70-85	07-081-1116	Bolt M6X25	7
17	GB70-85	07-081-1117	Bolt M6X35	2
18	GB70-85	07-081-1118	Bolt M6X35	2
19	15620	07-081-1119	Guage, Level	1
20	15611	07-081-1120	Oil Fill Plug	1
21	15612	07-081-1121	O-Ring	1
22	11451	07-081-1122	Cover, Left RR Crankcase	1
23	GB70-85	07-081-1123	Bolt M6X25	2
24	GB70-85	07-081-1124	Bolt M6X50	1
25	22824	07-081-1125	Holder, Clutch Cable	1
26	13190	07-081-1126	Oil Seal 14X25X5.5	1
27	GB893.1-86	07-081-1127	Circlip	1

Fig. 12 Starter Clutch



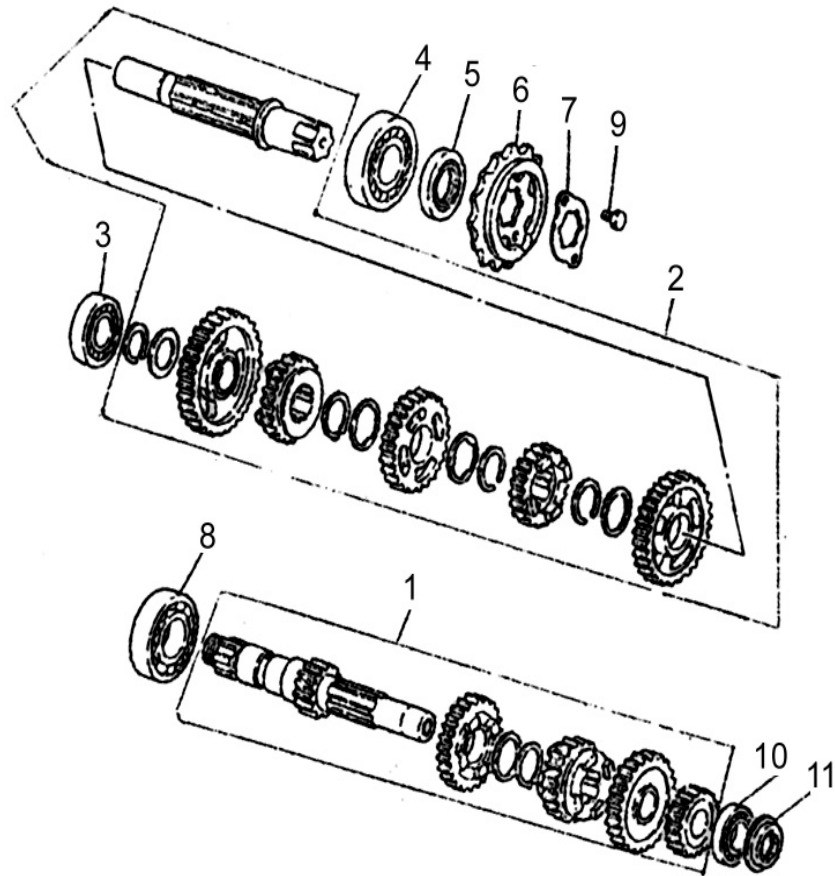
Ref	Code	Part Number	Description	Qty
1	28311	07-081-1201	Gear, Idler 1	1
2	28321	07-081-1202	Shaft, Gear	1
3	28150	07-081-1203	Gear, Idler 2	1
4	28172	07-081-1204	Washer 39X25X1	1
5	28110	07-081-1205	Clutch Block	1
6	GB70-85	07-081-1206	Screw M8X16	3

Fig. 13 Clutch



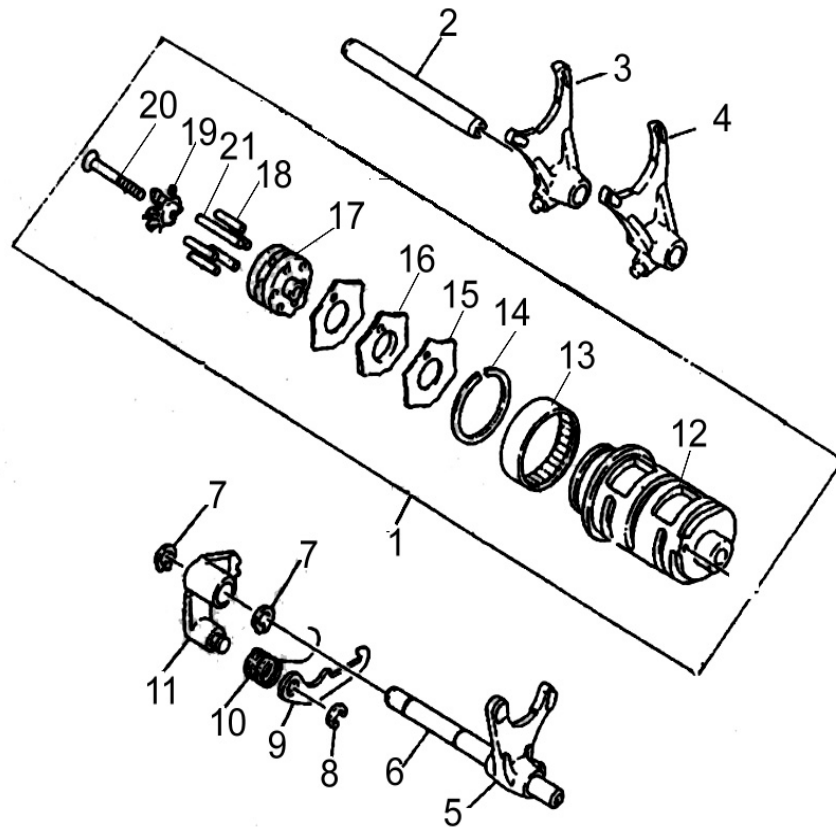
Ref	Code	Part Number	Description	Qty
1	22621	07-081-1301	Gear, Primary Drive	1
2	13123	07-081-1302	Key	1
3	22634	07-081-1303	Lock Washer	1
4	22632	07-081-1304	Lock Washer	1
5	22631	07-081-1305	Nut M16X1	2
6	22100	07-081-1306	Clutch Assy	1
7	22372	07-081-1307	Thrust Washer	1
8	22152	07-081-1308	Lock Washer	1
9	GB308-89	07-081-1309	Steel Ball 8.7	1
10	22860	07-081-1310	Push Rod	1
11	22810	07-081-1311	Gear Shaft Lever	1
12	22828	07-081-1312	Washer 8	1
13	22825	07-081-1313	Screw M8X14	1
14	22821	07-081-1314	Spring	1
15	GB893.2-86	07-081-1315	Circlip	1
16	22840	07-081-1316	Oil Seal, Spring	1
17	22110	07-081-1317	Driving Disc Clutch - incl. in 07-081-1306	1
18	22324	07-081-1318	Driven Disc, Clutch - incl. in 07-081-1306	1
19	22330	07-081-1319	Driving Friction, Clutch	5
20	22341	07-081-1320	Driven Friction, Clutch	4
21	22351	07-081-1321	Pressing Disc - incl. in 07-081-1306	1
22	22371	07-081-1322	Clutch Spring - incl. in 07-081-1306	4
23	GB5787-86	07-081-1323	Screw - incl. in 07-081-1306	4
24	22871	07-081-1324	Pulling Pole - incl. in 07-081-1306	1
25	22851	07-081-1325	Adjusting Screw, Clutch - incl. in 07-081-1306	1
26	22852	07-081-1326	O-Ring - incl. in 07-081-1306	1
27	GB6170-85	07-081-1327	Nut M6 - incl. in 07-081-1306	1
28	GB/T290	07-081-1328	Needle Bearing HK1412Z	1
29	GB97.1-855	07-081-1329	Washer - incl. in 07-081-1306	1

Fig. 14 Driving & Driven Shafts



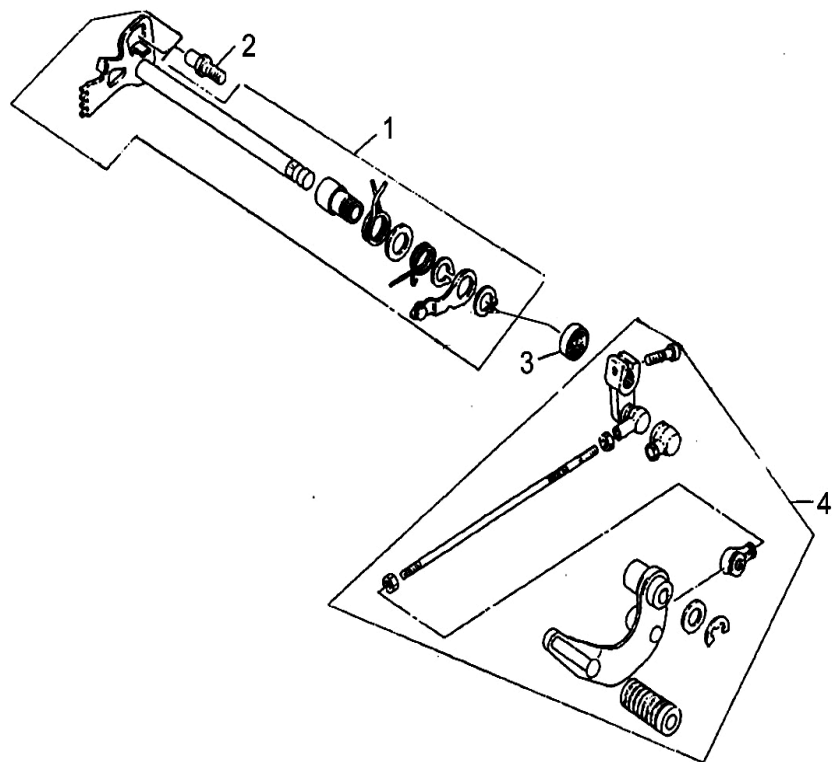
Ref	Code	Part Number	Description	Qty
1	23600	07-081-1401	Axle, Main Assy	1
2	23700	07-081-1402	Counter Shaft Assy.	1
3	GB276-89	07-081-1403	Bearing 6004	1
4	GB276-89	07-081-1404	Bearing 6305	1
5	23790	07-081-1405	Oil-Seal 25X45X6	2
6	22711	07-081-1406	Output Sprocket 16T	1
7	22712	07-081-1407	Stay Plate	1
8	GB276-89	07-081-1408	Bearing 6205	1
9	GB5783-86	07-081-1409	Screw M6X10	1
10	GB276-89	07-081-1410	Bearing 6003	1
11	23690	07-081-1411	Oil Seal 17X28X3.5	1

Fig. 15 Shift Cam & Fork



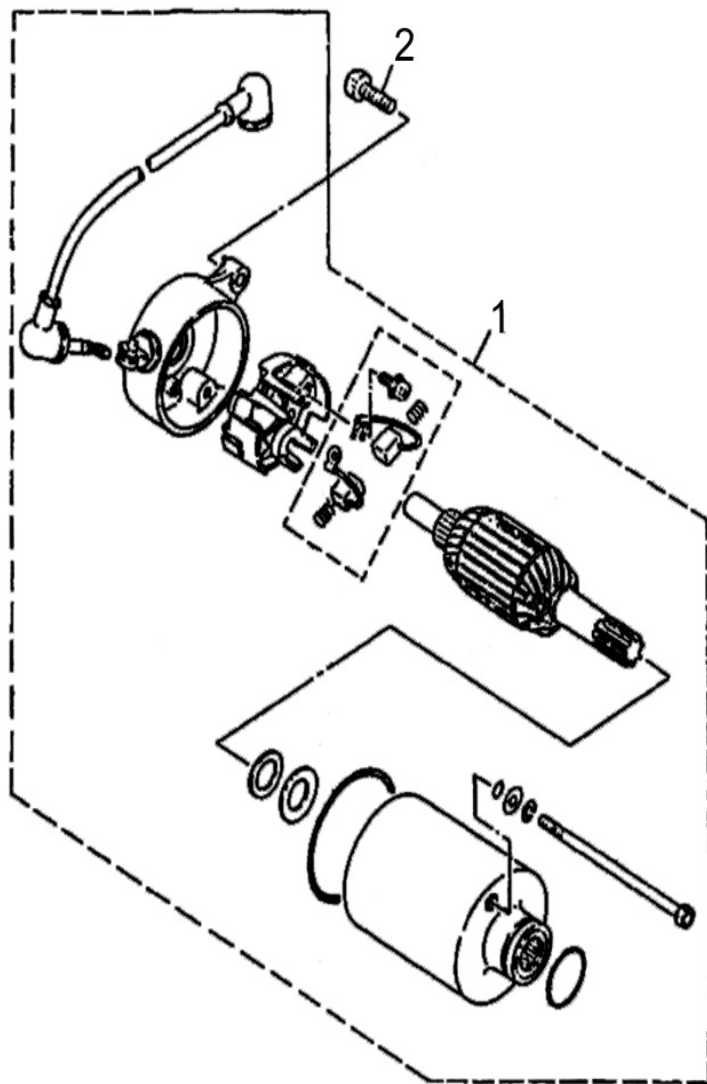
Ref	Code	Part Number	Description	Qty
1	24200	07-081-1501	Shift Cam Assy	1
2	24421	07-081-1502	Shift Fork Shaft (No.1)	1
3	24413	07-081-1503	Fork (No.3)	1
4	24411	07-081-1504	Fork (No.1)	1
5	24412	07-081-1505	Fork (No.2)	1
6	24422	07-081-1506	Shift Fork Shaft (No.2)	1
7	GB894.1-86	07-081-1507	Circlip	2
8	GB894.1-86	07-081-1508	Circlip	1
9	24115	07-081-1509	Shift Lever (No. 1)	1
10	24122	07-081-1510	Spring	1
11	24510	07-081-1511	Shift Lever (No. 2)	1
12	24211	07-081-1512	Gearshift Cam - incl. in 07-081-1501	1
13	GB/T290	07-081-1513	Needle Bearing HK3512 - incl. in 07-081-1501	1
14	24225	07-081-1514	Spring Washer - incl. in 07-081-1501	1
15	24224	07-081-1515	Gearshift Plate - incl. in 07-081-1501	2
16	24211	07-081-1516	Gearshift Wheel - incl. in 07-081-1501	1
17	24218	07-081-1517	Pin Seat - incl. in 07-081-1501	1
18	24212	07-081-1518	Pin - incl. in 07-081-1501	4
19	24213	07-081-1519	Pin Keep Plate - incl. in 07-081-1501	2
20	GB/T818-19	07-081-1520	Screw M6X36 - incl. in 07-081-1501	1
21	24222	07-081-1521	Dowel Pin - incl. in 07-081-1501	1

Fig. 16 Shift Shaft & Pedal



Ref	Code	Part Number	Description	Qty
1	24100	07-081-1601	Shift Shaft Assy	1
2	24131	07-081-1602	Lock Screw M8x35	1
3	24190	07-081-1603	Oil Seal 12x22x5	1
4	24700	07-081-1604	Gear shift Pedal Comp	1

Fig. 17 Starter Motor



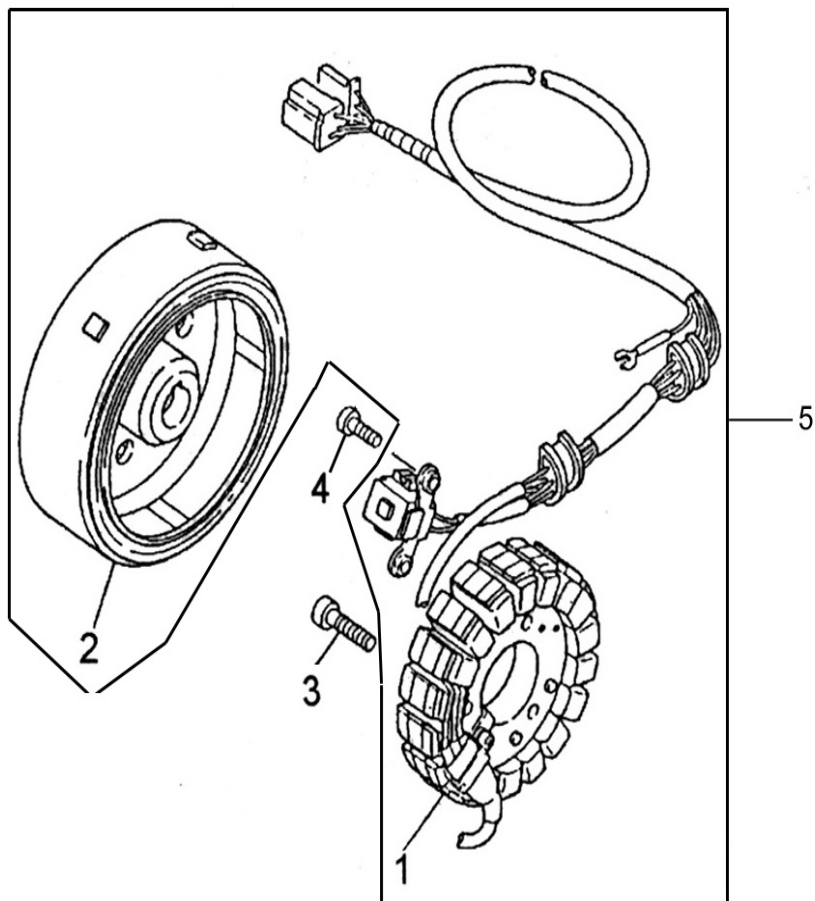
Ref	Code	Part Number	Description	Qty
1	34700	07-081-1701	Starter Motor	1
2	GB70-85	07-081-1702	Screw M6×20	2

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Fig. 18

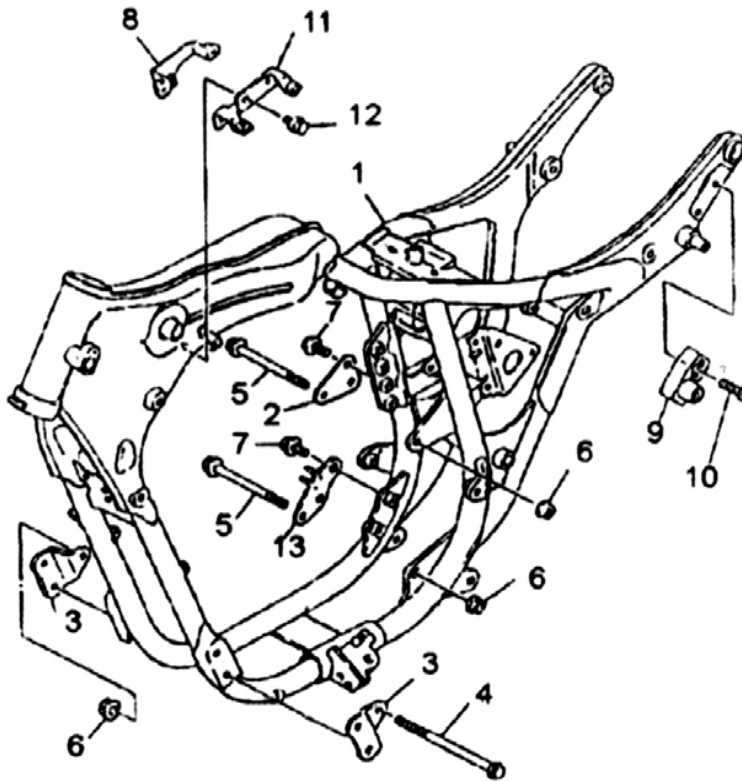
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Fig. 19 Magneto



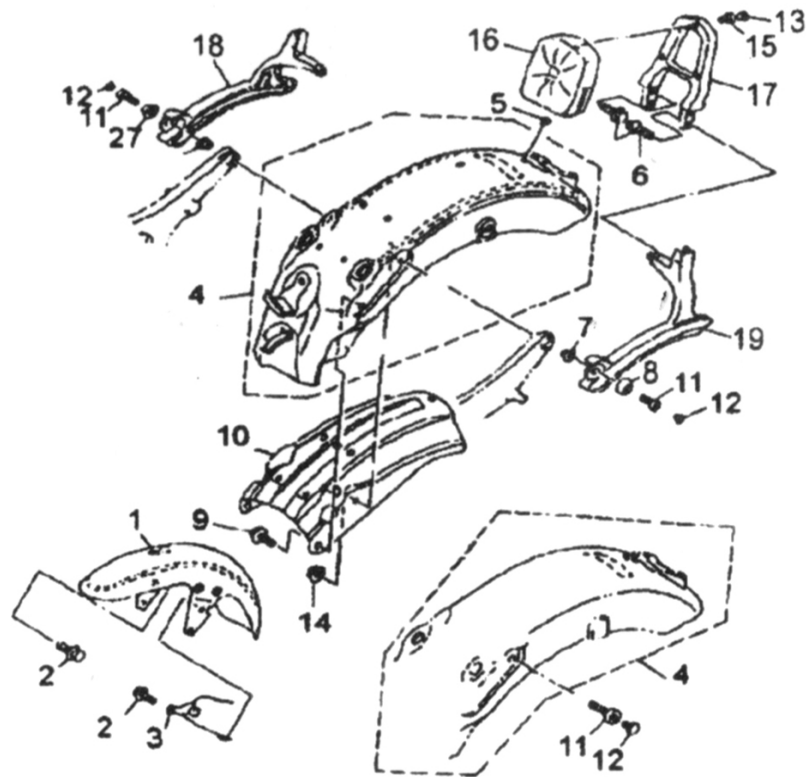
Ref	Code	Part Number	Description	Qty
1	31210	07-081-1901	Magneto Stator Comp - incl. in 07-081-1905	1
2	31110	07-081-1902	Magneto Rotor Comp - incl. in 07-081-1905	1
3	GB70-85	07-081-1903	Screw M6x30	3
4	GB818-85	07-081-1904	Screw M5x12	2
5	31100	07-081-1905	Magneto Assy	1

Fig. 20 Frame



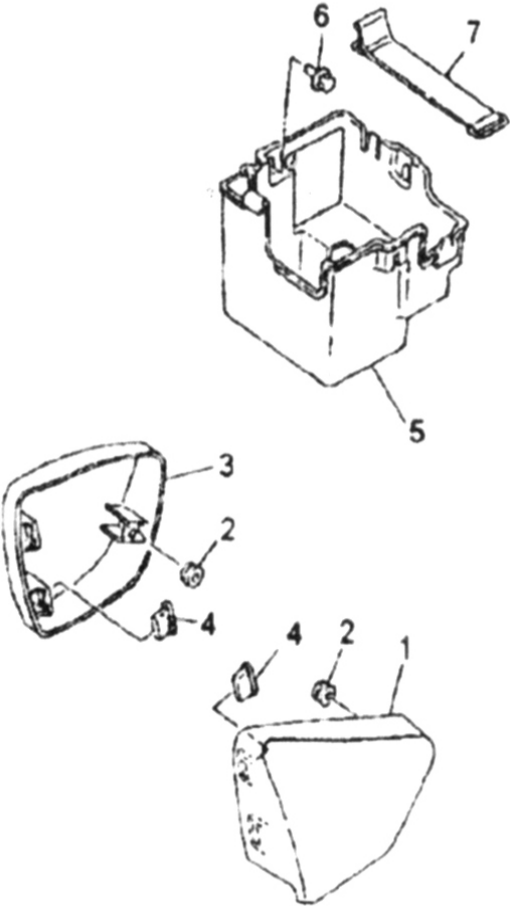
Ref	Code	Part Number	Description	Qty
1	41100	07-081-2001	Frame Assy	1
2	41211	07-081-2002	Engine Mount 1	1
3	41213	07-081-2003	Engine Mount 2	2
4	GB/T16674	07-081-2004	Bolt M8x150	1
5	GB/T16674	07-081-2005	Bolt M8x110	2
6	GB/T6187.1	07-081-2006	Nut M8	3
7	GB/T16674	07-081-2007	Bolt M8x150	4
8	31951	07-081-2008	Ignition Coil Holder I	1
9	48600	07-081-2009	Lock, Helmet - inc. in lock set	1
10	GB/T819.1	07-081-2010	Screw M6x25	1
11	31991	07-081-2011	Ignition Coil Holder II	1
12	GB/T16674	07-081-2012	Bolt M5x20	1
13	41227	07-081-2013	Engine Mount 3	1

Fig. 21 Fenders



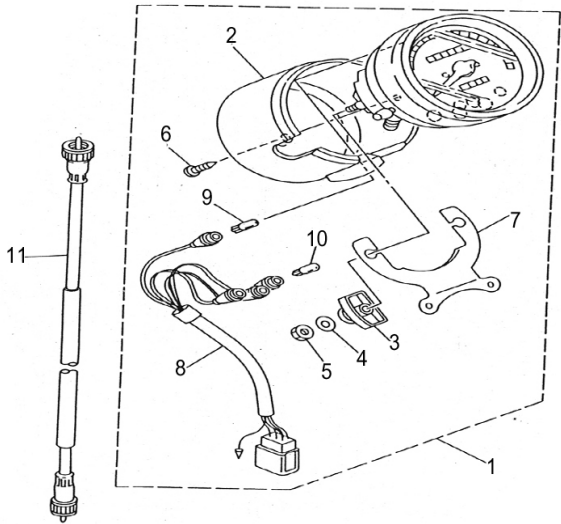
Ref	Code	Part Number	Description	Qty
1	53100	07-081-2101	Front Fender	1
2	GB/T16674	07-081-2102	Bolt M8X12	4
3	53513	07-081-2103	Hook, Cable	1
4	63100	07-081-2104	Rear Fender Comp.	1
5	GB/T16674	07-081-2105	Bolt M8X12	2
6	GB/T16674	07-081-2106	Bolt M8X12	2
7	45438	07-081-2107	Outer Bush, Back Seat Holder	2
8	45435	07-081-2108	Inner Bush, Back Seat Holder	2
9	GB/T16674	07-081-2109	Bolt M8X12	2
10	63531	07-081-2110	Bracket, Rear Fender	1
11	GB/T70.1	07-081-2111	Screw M10X60	2
12	63517	07-081-2112	Cap	2
13	44612	07-081-2113	Cap	3
14	GB/T 6177.1	07-081-2114	Nut M10	2
15	GB/T 70.1	07-081-2115	Screw M10X60	3
16	44600	07-081-2116	Back Seat	1
17	45433	07-081-2117	Upper Holder, Back Seat	1
18	45431	07-081-2118	Right Holder, Back Seat	1
19	45432	07-081-2119	Left Holder, Back Seat	1

Fig. 22 Battery Case, L&R Side Cover



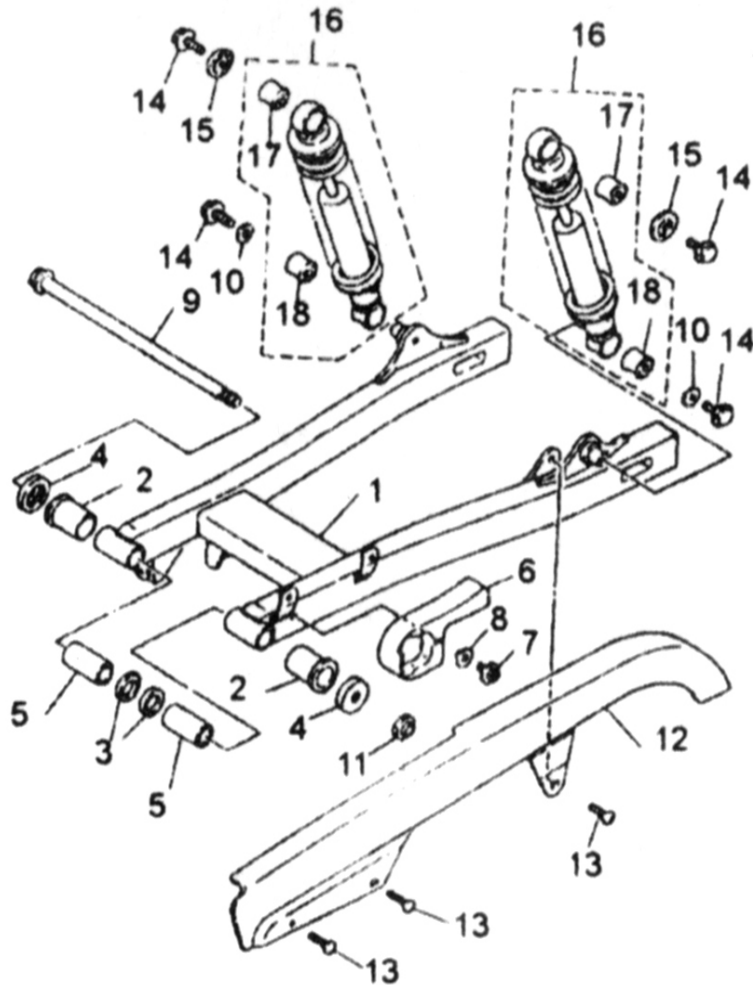
Ref	Code	Part Number	Description	Qty
1	43411	07-081-2201	Side Cover, LH	1
2	43313	07-081-2202	Grommet	2
3	43311	07-081-2203	Side Cover, RH	1
4	43314	07-081-2204	Damper	4
5	43911	07-081-2205	Battery Case	1
6	GB/T16674	07-081-2206	Bolt M6X16	2
7	31920	07-081-2207	Battery Band	1

Fig. 23 Speedometer



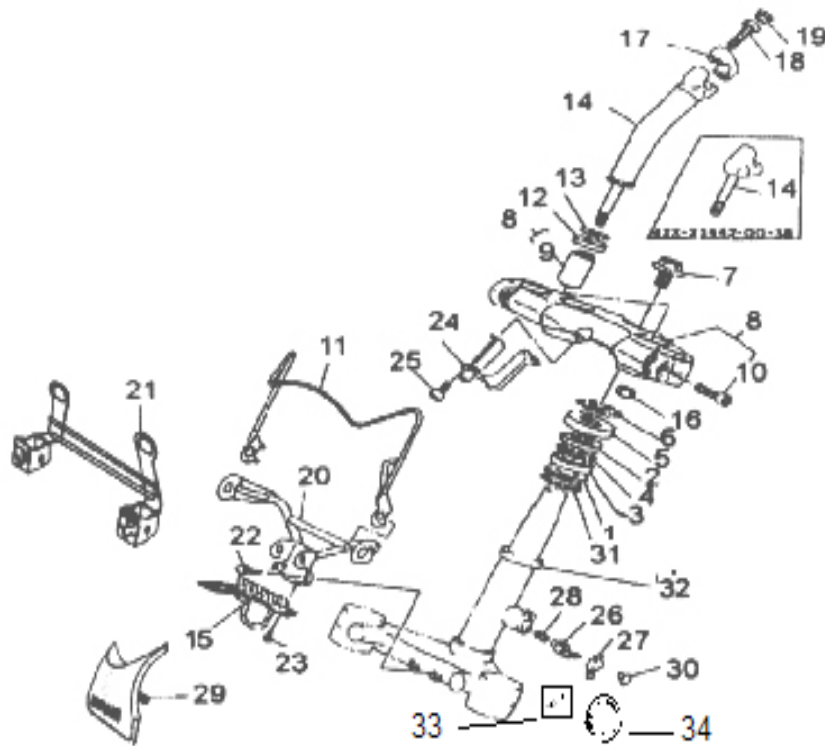
Ref	Code	Part Number	Description	Qty
1	37000	07-081-2301	Speedometer Assy	1
2	37943	07-081-2302	Case, Speedometer	1
3	37945	07-081-2303	Cushion, Speedometer	2
4	GB/T95	07-081-2304	Washer 8	2
5	GB/T41	07-081-2305	Nut 8	2
6	GB/T5282	07-081-2306	Screw	1
7	37311	07-081-2307	Mounting Bracket, Speedometer	1
8	37910	07-081-2308	Wiring Harness, Speedometer	1
9	GB/T15766.	07-081-2309	Bulb, instrument	1
10	GB/T15766.	07-081-2310	Bulb, instrument	1
11	46700	07-081-2311	Cable, Speedometer	1

Fig. 24 Rear Swingarm and Rear Shock



Ref	Code	Part Number	Description	Qty
1	61100	07-081-2401	Swing Arm	2
2	61212	07-081-2402	Outer Bush, Swing Arm	2
3	61249	07-081-2403	Oil Seal	2
4	61213	07-081-2404	Dustproof Cover	2
5	61211	07-081-2405	Inner Bush, Swing Arm	2
6	61215	07-081-2406	Guard, Chain	2
7	GB/T16674	07-081-2407	Bolt M5X12	2
8	GB/T97.1	07-081-2408	Washer 5	2
9	61214	07-081-2409	Shaft, Swing Arm	4
10	GB/T96	07-081-2410	Washer 8	2
11	GB/T6187.2	07-081-2411	Nut M12X1.25	2
12	61300	07-081-2412	Chain Case	2
13	GB/T16674	07-081-2413	Bolt M6X12	2
14	GB/T5785	07-081-2414	Bolt M8X35	2
15	GB/T96	07-081-2415	Washer 8	4
16	62000	07-081-2416	Rear Shock	2
17	62120	07-081-2417	Upper Bushing - incl. in 07-081-2316	2
18	62150	07-081-2418	Lower Bushing - incl. in 07-081-2316	1

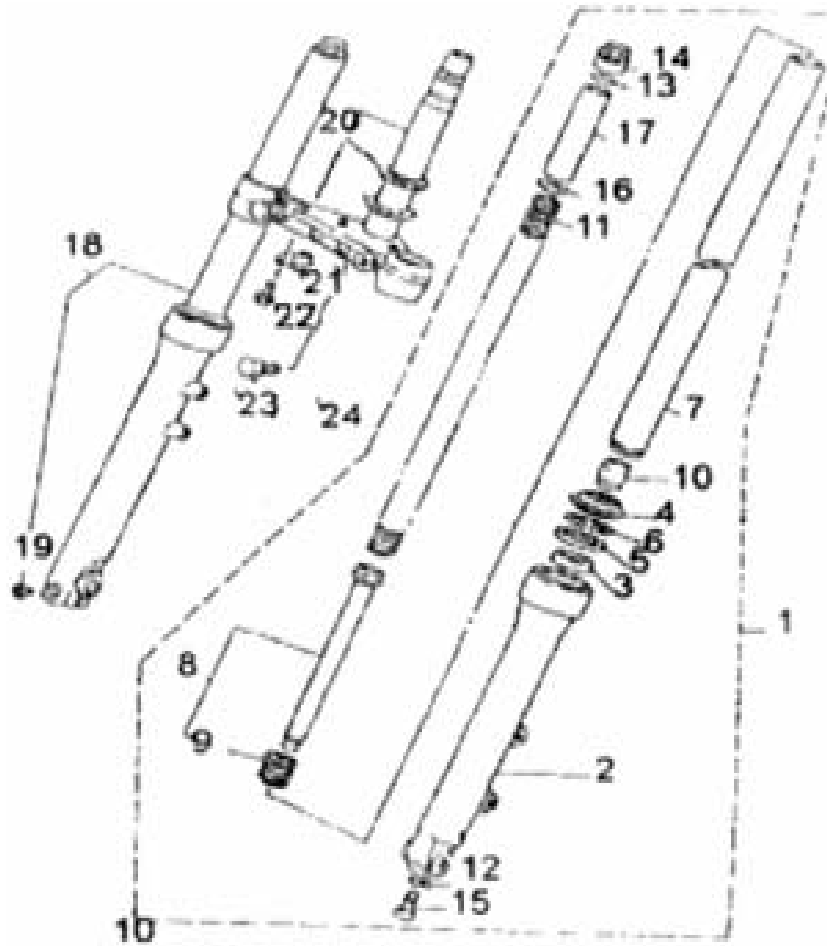
Fig. 25 Steering Stem



Ref	Code	Part Number	Description	Qty
1	51713	07-081-2501	Upper Race, Bottom Bearing	1
2	51711	07-081-2502	Upper Race, Upper Bearing	1
3	51712	07-081-2503	Lower Race, Upper Bearing	1
4	51715	07-081-2504	Ball	19
5	51221	07-081-2505	Dustproof Ring	1
6	51223	07-081-2506	Adjusting Nut	1
7	51236	07-081-2507	Lock Bolt, Steering Post	1
8	47152	07-081-2508	Crown, Handle	2
9	47153	07-081-2509	Outer Bush	2
10	GB/T70.1	07-081-2510	Bolt M8X35	2
11	51411	07-081-2511	Guard Frame, Headlight	1
12	47132	07-081-2512	Rubber Ring	2
13	47133	07-081-2513	Washer	2
14	47121	07-081-2514	Handlebar Clamp, Bottom	2
15	41216	07-081-2515	Wire Clamp	1
16	GB/T6177.1	07-081-2516	Nut M10	2
17	47135	07-081-2517	Handlebar Clamp, Upper	2
18	GB/T 70.1	07-081-2518	Bolt M6X16	4
19	47139	07-081-2519	Cap	4
20	51400	07-081-2520	Holder, Headlight	1
21	33520	07-081-2521	Bracket	1
22	GB/T16674	07-081-2522	Bolt M6X12	1
23	GB/T16674	07-081-2523	Bolt M6X12	1
24	37311	07-081-2524	Holder, Meter	1
25	GB/T16674	07-081-2525	Bolt M6X16	2
26	48100	07-081-2526	Lock, Steering Post - incl. in lockset	1
27	48151	07-081-2527	Cap, Steering Post Lock - incl. in lockset	1
28	48153	07-081-2528	Spring - incl. in lockset	1
29	68151	07-081-2529	Decorative Trim	1
30	GB/T827	07-081-2530	Rivet - incl. in lockset	1
31	51716	07-081-2531	Ball	19
32	51714	07-081-2532	Lower Race, Bottom Bearing	1

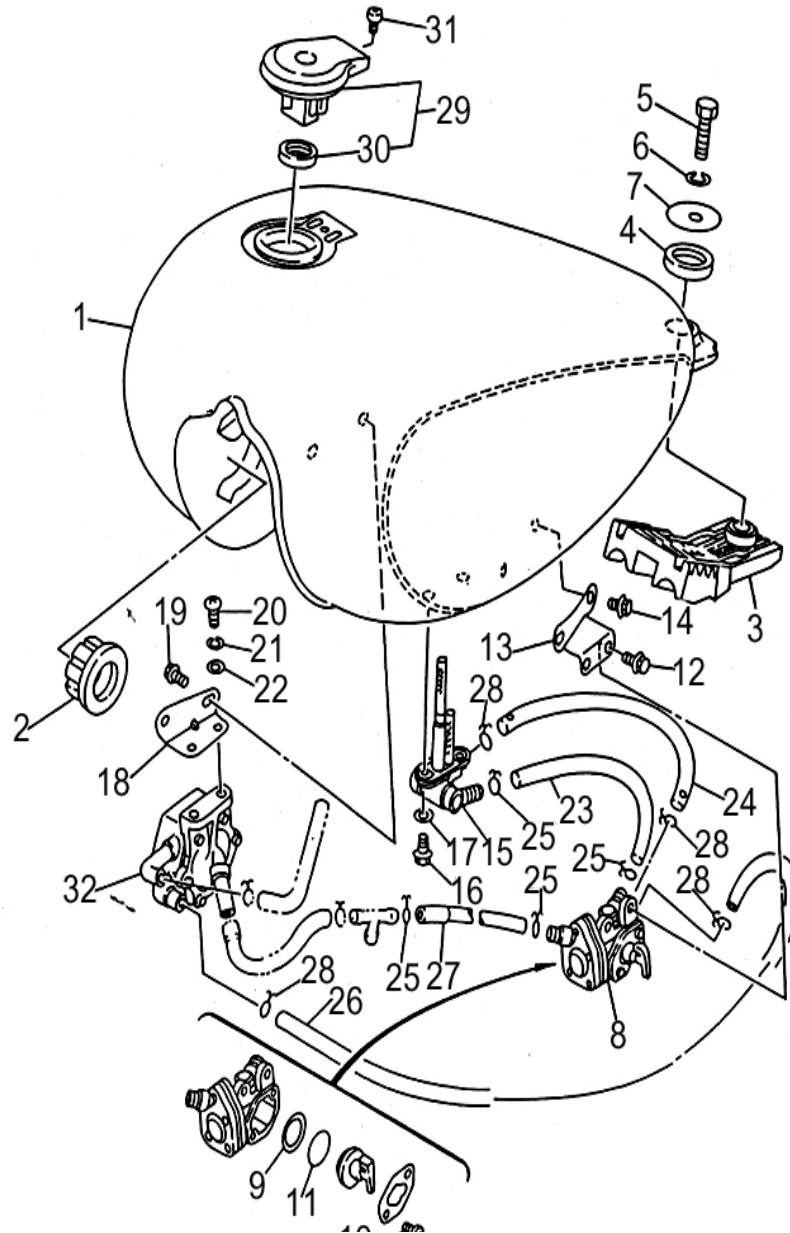
33		07-081-2533	Bracket, FR Reflector	2
34		07-081-2534	FR Reflector, Orange	2

Fig. 26 Front Fork



Ref	Code	Part Number	Description	Qty
1	52500	07-081-2601	Front Shock Assy, LH	1
2	52530	07-081-2602	Cylinder, LH - incl. in 07-081-2501	1
3	52426	07-081-2603	Bearing -incl. in 07-081-2501	2
4	52417	07-081-2604	Dustproof Ring - incl. in 07-081-2501	2
5	52427	07-081-2605	Oil Seal - incl. in 07-081-2501	2
6	52419	07-081-2606	Clip - incl. in 07-081-2501	2
7	52412	07-081-2607	Front Fork Pipe - incl. in 07-081-2501	2
8	52413	07-081-2608	Piston Pipe - incl. in 07-081-2501	2
9	52416	07-081-2609	Spring - incl. in 07-081-2501	2
10	52425	07-081-2610	Sealing Plug - incl. in 07-081-2501	2
11	52411	07-081-2611	Spring - incl. in 07-081-2501	2
12	GB/T97.1	07-081-2612	Washer 6 - incl. in 07-081-2501	1
13	52415	07-081-2613	O-Ring - incl. in 07-081-2501	2
14	52414	07-081-2614	Bolt, End Cover - incl. in 07-081-2501	2
15	GB/T5781	07-081-2615	Bolt M6X25 - incl. in 07-081-2501	2
16	52477	07-081-2616	Circlip - incl. in 07-081-2501	2
17	52479	07-081-2617	Piston - incl. in 07-081-2501	2
18	52400	07-081-2618	Front Shock Assy, RH	1
19	GB/T16674	07-081-2619	Bolt M6X8	2
20	51210	07-081-2620	Steering Stem Assy.	1
21	51227	07-081-2621	Cable Clamp	1
22	GB/T16674	07-081-2622	Bolt M6X12	1
23	GB/T5783	07-081-2623	Bolt M10X30	2
24	GB/T93	07-081-2624	Washer,10	2
25	GB/T97.1	07-081-2625	Washer,10	2

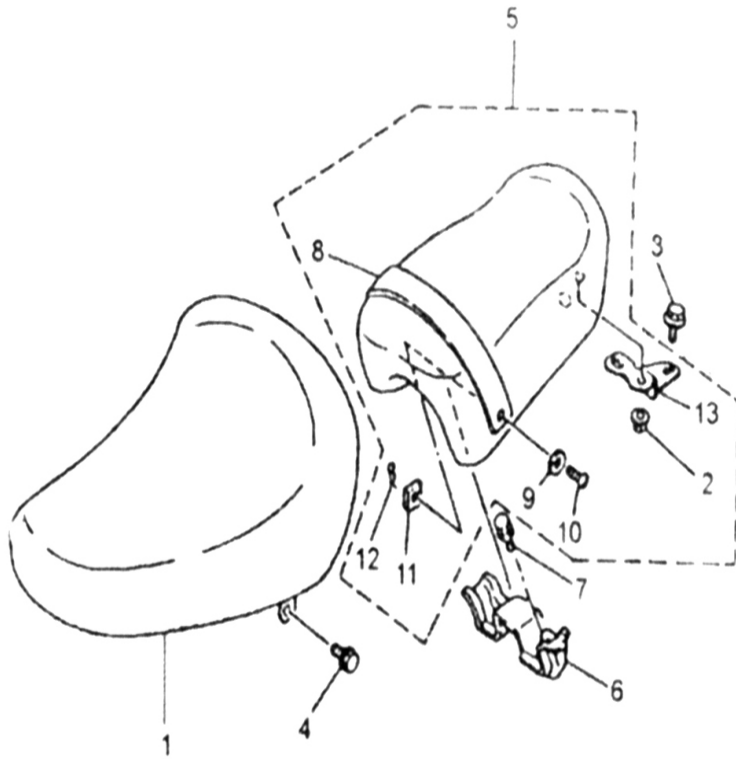
Fig. 27 Fuel Tank



Ref	Code	Part Number	Description	Qty
1	16610	07-081-2701	Fuel Tank Assy	1
2	16811	07-081-2702	Damping Rubber, Front	1
3	16812	07-081-2703	Damping Rubber, Rear	1
4	16827	07-081-2704	Fitting rubber	1
5	GB/T5780	07-081-2705	Bolt, M8×30	1
6	GB/T 93	07-081-2706	Washer, 8	1
7	16817	07-081-2707	Washer, 8	1
8	16911	07-081-2708	Fuel Cock	1
9	16913	07-081-2709	O-ring, Top	1
10	GB/T818	07-081-2710	Screw, M6×12	2
11	16914	07-081-2711	O-ring, Bottom	1
12	GB/T16674	07-081-2712	Bolt M6×12	2
13	16962	07-081-2713	Bracket, LH	1
14	GB/T16674	07-081-2714	Bolt, M5×10	2
15	16912	07-081-2715	Fuel filter	1
16	GB/T16674	07-081-2716	Bolt M6×12	2
17	GB/T95	07-081-2717	Washer, 6	2
18	16961	07-081-2718	Bracket	1
19	GB/T16674	07-081-2719	Bolt M6×12	2
20	GB/T818	07-081-2720	Screw M6×12	2
21	GB/T93	07-081-2721	Washer, 6	2
22	GB/T95	07-081-2722	Washer, 6	2
23	16931	07-081-2723	Fuel pipe 1	1
24	16932	07-081-2724	Fuel pipe 2	1
25	16934	07-081-2725	Hose Clamp	6
26	16933	07-081-2726	Fuel pipe 3	1
27	16936	07-081-2727	Fuel pipe 4	1
28	16934	07-081-2728	Hose Clamp	4
29	16500	07-081-2729	Fuel Cap	1
30	16511	07-081-2730	Gasket, Fuel Cap	1
31	GB/T818	07-081-2731	Screw M6×12	1
32	16940	07-081-2732	Fuel Pump	1

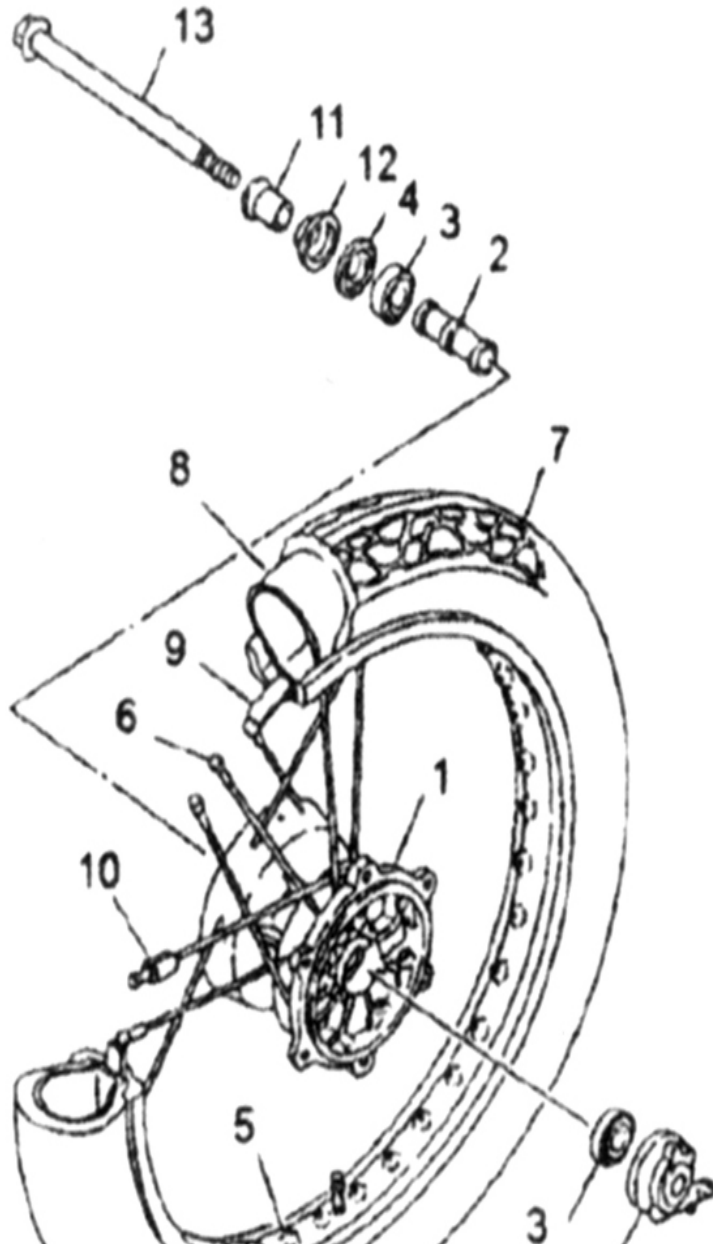


Fig. 28 Seat



Ref	Code	Part Number	Description	Qty
1	44300	07-081-2801	Front Seat Cushion	1
2	GB/T6177.1	07-081-2802	Nut M6 - incl. in 07-081-2705	2
3	GB/T16674	07-081-2803	Bolt M6X20	1
4	GB/T16674	07-081-2804	Bolt M6X16	2
5	44400	07-081-2805	Rear Seat	1
6	44224	07-081-2806	Bracket, Seat	1
7	GB/T16674	07-081-2807	Bolt M8X30	2
8	44250	07-081-2808	Band - incl. in 07-081-2705	1
9	GB/T97.1	07-081-2809	Washer 6 - incl. in 07-081-2705	2
10	GB/T823	07-081-2810	Screw M6X12 - incl. in 07-081-2705	2
11	GB/T39	07-081-2811	Square Nut M6 - incl. in 07-081-2705	2
12	44265	07-081-2812	Split Pin - incl. in 07-081-2705	20
13	44411	07-081-2813	Rear Seat Bracket - incl. in 07-081-2705	1

Fig. 29 Front Wheel



Ref	Code	Part Number	Description	Qty
1	54650	07-081-2901	Wheel Hub, FR	1
2	54211	07-081-2902	Inner Spacer	1
3	GB/T276	07-081-2903	Bearing	2
4	GB/T 9877.1	07-081-2904	Oil Seal 20357	1
5	54611	07-081-2905	Front Rim	1
5A		07-081-2905A	Wheel Assy, FR	1
6	54630	07-081-2906	Inner Spoke	36
7	54700	07-081-2907	Tire, Front	1
8	54800	07-081-2908	Tube, Front Tire	1
9	54911	07-081-2909	Band, Front Tire	1
10	54612	07-081-2910	Nut, Spoke	36
11	54321	07-081-2911	Right Bushing, Front Wheel	1
12	54213	07-081-2912	Dustproof Ring	1
13	54311	07-081-2913	Front Axle	1
14	55500	07-081-2914	Speedometer Gear Assy	1

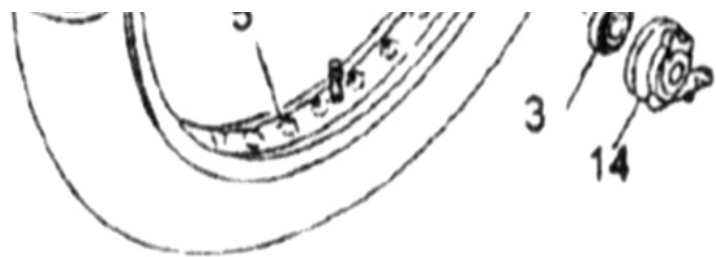
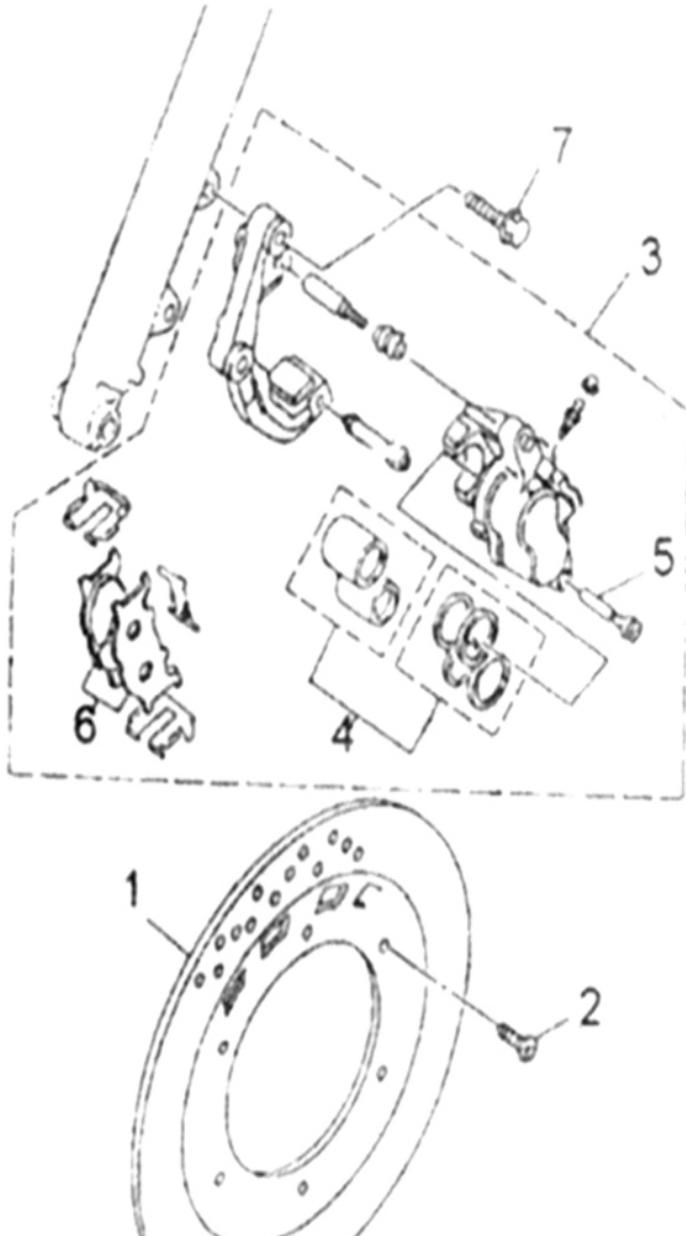


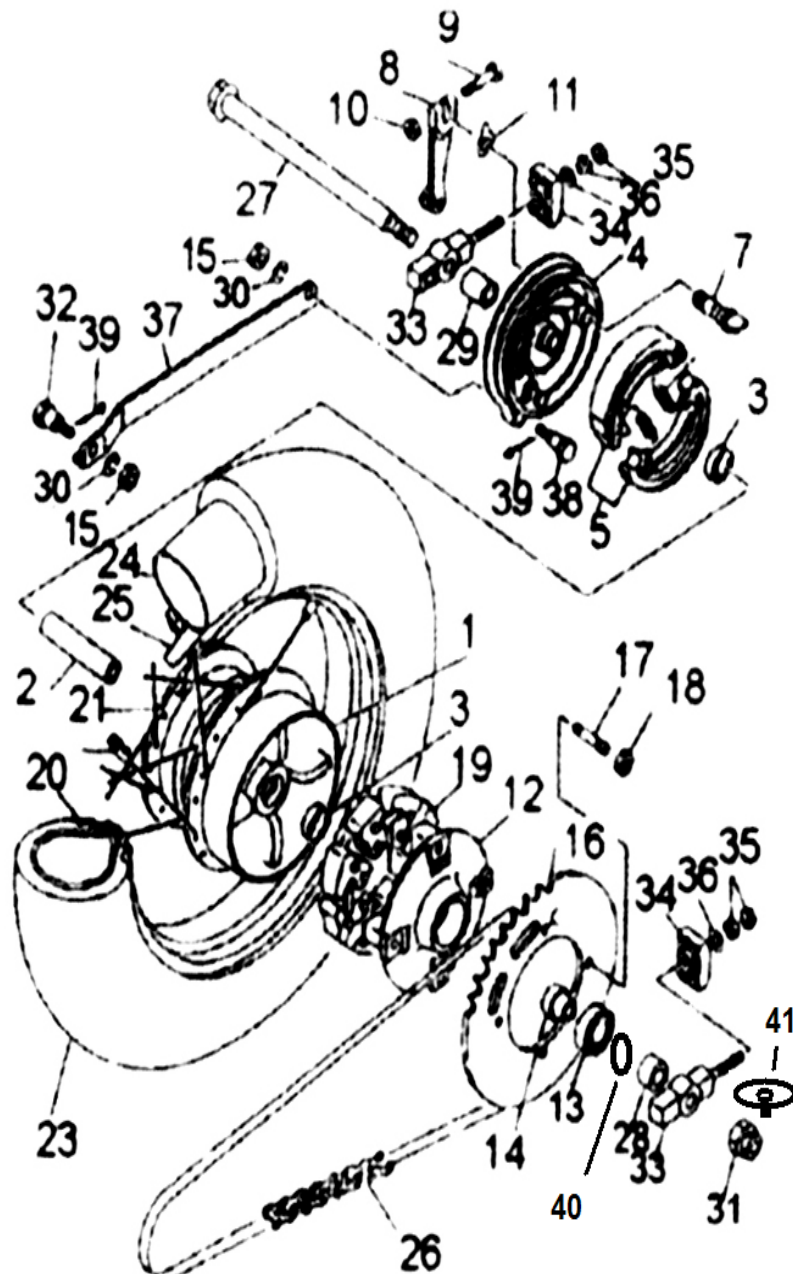
Fig. 30 Front Brake



Ref	Code	Part Number	Description	Qty
1	56331	07-081-3001	Disc, FR Brake	1
2	56332	07-081-3002	Bolt, Disc	6
3	56500	07-081-3003	Caliper Assy, FR Brake	1
4	56544	07-081-3004	Piston - incl. in 07-081-2903	1
5	56542	07-081-3005	Stud - incl. in 07-081-2903	1
6	56520	07-081-3006	Brake Pad Kit	1
7	GB/T16674	07-081-3007	Bolt M10X30	2



Fig. 31 Rear Wheel

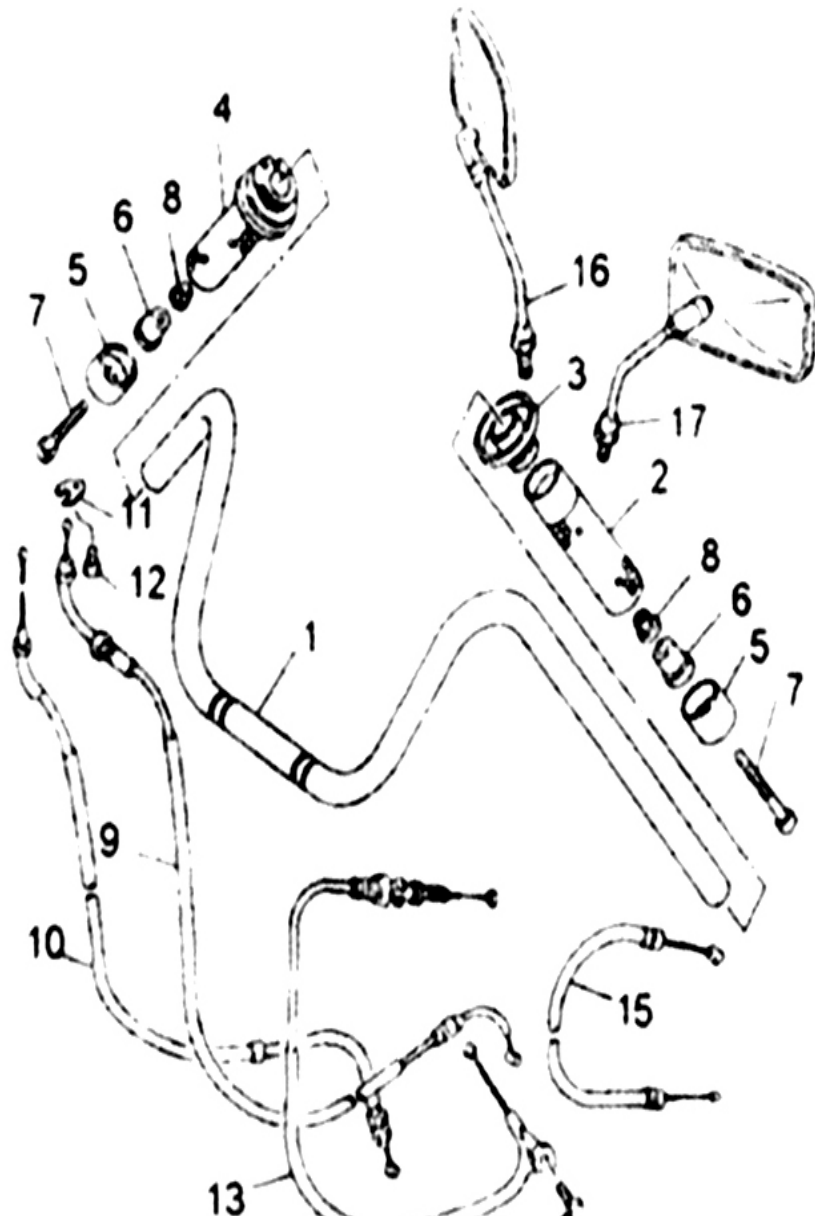


Ref	Code	Part Number	Description	Qty
1	64620	07-081-3101	Wheel Hub, RR	1
2	64211	07-081-3102	Inner Spacer	1
3	GB/T273.3	07-081-3103	Bearing	2
4	65130	07-081-3104	Backing Plate, Brake Shoe	1
5	65120	07-081-3105	Brake Shoe Kit	2
6	65111	07-081-3106	Spring, Brake Shoe	2
7	65112	07-081-3107	Brake Cam	1
8	65113	07-081-3108	Brake Arm	1
9	GB/T5783	07-081-3109	Bolt M6X35	1
10	GB/T6170	07-081-3110	Nut M6	1
11	65115	07-081-3111	Indicator, Brake Wear	1
12	29511	07-081-3112	Sprocket Hub	1
13	GB/T276	07-081-3113	Bearing	2
14	64314	07-081-3114	Bushing	1
15	GB/T93	07-081-3115	Nut M8	2
16	29521	07-081-3116	Sprocket	1
17	29531	07-081-3117	Stud Bolt	4
18	GB/T6177.1	07-081-3118	Nut M10	4
19	64411	07-081-3119	Damping Block	4
20	64620	07-081-3120	Rear Rim	1
20A		07-081-3120A	Wheel Assy, RR	1
21	64630	07-081-3121	Inner Spoke	36
22	64612	07-081-3122	Nut, Spoke	36
23	64700	07-081-3123	Tire, Rear	1
24	64800	07-081-3124	Tube, Rear Tire	1
25	64911	07-081-3125	Band, Rear Tire	1
26	29700	07-081-3126	Chain	1
27	64311	07-081-3127	Rear Axle	1
28	64313	07-081-3128	Left Spacer, Rear Wheel	1
29	64312	07-081-3129	Right Spacer, Rear Wheel	1
30	GB/T93	07-081-3130	Spring Washer 8	2
31	GB/T6187.1	07-081-3131	Nut M14	1
32	61217	07-081-3132	Bolt	1



33	61411	07-081-3133	Chain Adjuster	2
34	61412	07-081-3134	Retainer	2
35	GB/T6170	07-081-3135	Nut M8	4
36	GB/T97.1	07-081-3136	Washer 8	2
37	61216	07-081-3137	Bar Tension	1
38	65116	07-081-3138	Bolt	1
39	GB/T91	07-081-3139	Pin 2X20	1
40		07-081-3140	Oil Seal	1
41		07-081-3141	Washer, Chain Adjuster	1

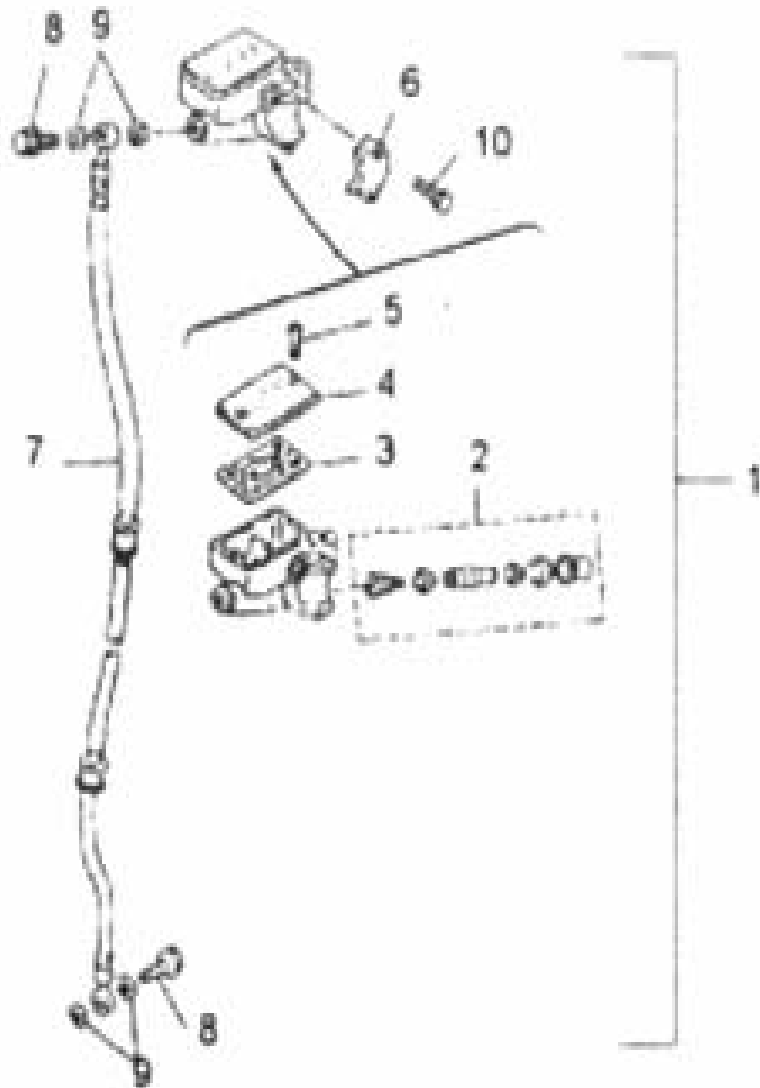
Fig. 32 Handlebar



Ref	Code	Part Number	Description	Qty
1	47111	07-081-3201	Handle Bar	1
2	47411	07-081-3202	Left Grip	1
3	47412	07-081-3203	Fixing Collar	1
4	47311	07-081-3204	Right Grip	1
5	47421	07-081-3205	End, Grip	2
6	47422	07-081-3206	Rubber Plug	2
7	GB/T70.1	07-081-3207	Screw M6X55	2
8	GB/T6177.1	07-081-3208	Nut M6	2
9	46310	07-081-3209	Throttle Cable I	1
10	46320	07-081-3210	Throttle Cable II	1
11	46611	07-081-3211	Holder, Throttle Cable I	1
12	GB/T70.1	07-081-3212	Screw M5X12	1
13	46200	07-081-3213	Clutch Cable	1
14	GB/T16674	07-081-3214	Bolt M6X12	1
15	46330	07-081-3215	Ckoke Cable	1
16	57100	07-081-3216	Right Mirror	1
17	57200	07-081-3217	Left Mirror	1



Fig. 33 Front Brake Master Cylinder



Ref	Code	Part Number	Description	Qty
1	56400	07-081-3301	Master Cylinder Assy	2
2	56430	07-081-3302	Rebuild Kit, Master Cylinder	2
3	56425	07-081-3303	Gasket, Master Cylinder Cover	2
4	56423	07-081-3304	Cover, Master Cylinder	2
5	GB/T818	07-081-3305	Screw M5×12	4
6	56422	07-081-3306	Clip	2
7	56700	07-081-3307	Brake Hose	2
8	GB/T5782	07-081-3308	Bolt M10×22, Brake Hose	2
9	56713	07-081-3309	Washer, Brake Hose	2
10	GB/T16674	07-081-3310	Screw M6×12	2

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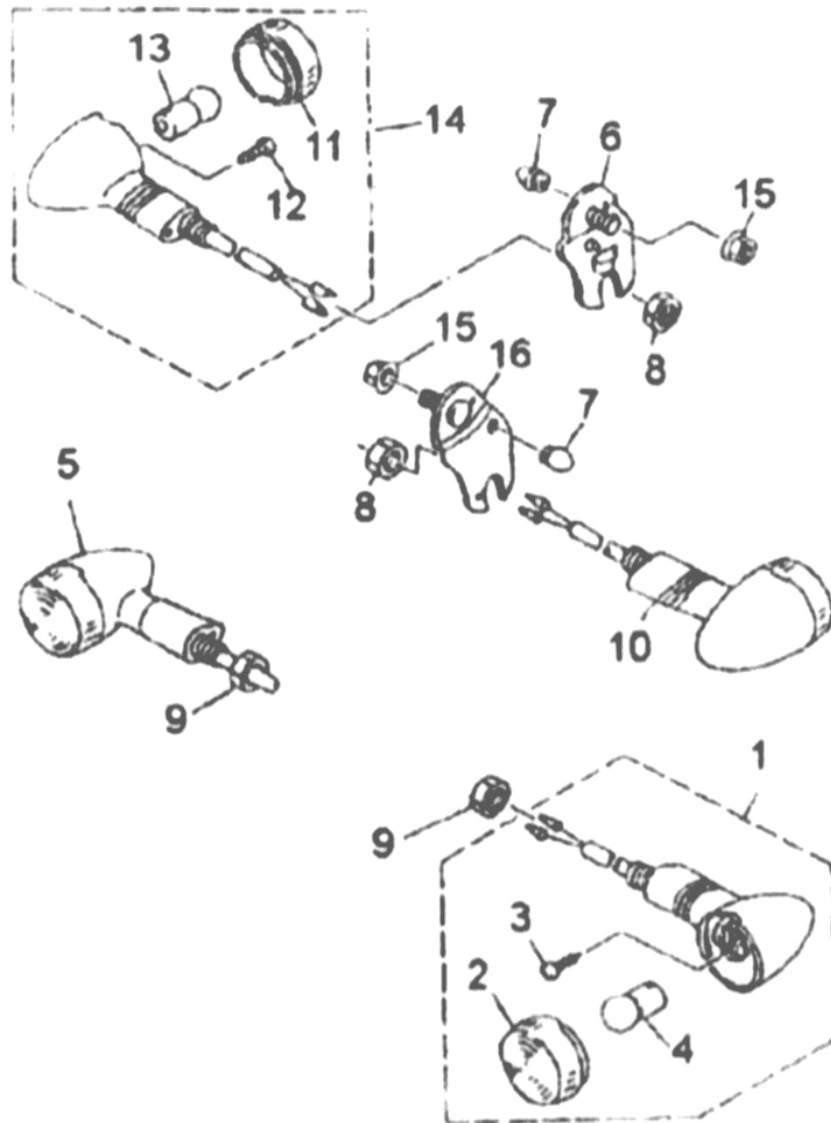
Ref	Code	Part Number	Description	Qty
1	65400	07-081-3401	Rear Brake Pedal	1
2	65431	07-081-3402	Rear Brake Lever	1
3	GB/T5780	07-081-3403	Bolt M6X20	1
4	35370	07-081-3404	N/A	1
5	65412	07-081-3405	Return Spring	1
6	46414	07-081-3406	Rear Brake Cable	1
7	GB/T882	07-081-3407	Pin B6X16 - incl. in 07-081-3306	1
8	GB/T97.1	07-081-3408	Washer 6 - incl. in 07-081-3306	1
9	GB/T882	07-081-3409	Pin 2X20 - incl. in 07-081-3306	1
10	46413	07-081-3410	Spring - incl. in 07-081-3306	1
11	46411	07-081-3411	Pin - incl. in 07-081-3306	1
12	46412	07-081-3412	Adjusting Nut - incl. in 07-081-3306	1
13	42600	07-081-3413	Front Footrest Assy, LH	1
14	42642	07-081-3414	Rubber Boot, Front Footrest	1
15	GB/T882	07-081-3415	Pin 3X40	1
16	42511	07-081-3416	Return Spring	1
17	GB/T91	07-081-3417	Pin 2X17	1
18	42856	07-081-3418	Spacer 12X2	1
19	GB/T6170	07-081-3419	Nut M6	1
20	42500	07-081-3420	Front Footrest Assy, RH	1
21	42542	07-081-3421	Rubber Boot, Front Footrest	1
22	GB/T882	07-081-3422	Pin 3X40	1
23	42611	07-081-3423	Return Spring	1
24	GB/T91	07-081-3424	Pin 2X17	1
25	42856	07-081-3425	Spacer 12X2	1
26	GB/T6170	07-081-3426	Nut M6	1
27	42512	07-081-3427	Rubber Collar	8
28	42513	07-081-3428	Bush	4
29	GB/T97	07-081-3429	Washer 10	2
30	GB/T70.1	07-081-3430	Bolt M10X40	4
31	GB/T923	07-081-3431	Washer 10	4
32	42630	07-081-3432	Nut M10	1

33	42530	07-081-3433	Bracket, Front Footrest LH	1
34	GB/T898	07-081-3434	Bracket, Front Footrest & Brake Pedal RH	4
35	GB/T96	07-081-3435	Stud Bolt	8
36	GB/T5783	07-081-3436	Washer 10	1
37	GB/T6170	07-081-3437	Bolt M6X25	1
38	42770	07-081-3438	Nut M6	1
39	42771	07-081-3439	RR Footrest Assy, LH	2
40	GB/T818	07-081-3440	Rubber Boot, Back Footrest	1
41	GB/T97.1	07-081-3441	Screw M6X15	1

Fig. 34 Footrest Cont.

42	GB/T97.1	07-081-3442	washer 8	1
43	GB/T882	07-081-3443	Washer 8	1
44	GB/T91	07-081-3444	Pin 3X40	1
45	42737	07-081-3445	Pin 2X17	1
46	42854	07-081-3446	Spring	1
47	42760	07-081-3447	Spacer 12X2	1
48	42761	07-081-3448	RR Footrest Assy, RH	1
49	GB/T818	07-081-3449	Rubber boot, RR Footrest	1
50	GB/T97.1	07-081-3450	Screw M6X15	1
51	GB/T97.1	07-081-3451	Washer 8	1
52	GB/T 882	07-081-3452	Washer 8	1
53	GB/T 91	07-081-3453	Pin 3X40	1
54	42727	07-081-3454	Pin 2X17	1
55	42854	07-081-3455	Spring	1
56	GB/T16674	07-081-3456	Spacer 12X2	2
57	42300	07-081-3457	Bolt M8X16	2
58	42342	07-081-3458	Side Stand	1
59	GB/T6170	07-081-3459	Bolt	1
60	42344	07-081-3460	Nut M10	1
61	42341	07-081-3461	Link, Side Stand	1
62	10100	07-081-3462	Spring, Side Stand	50

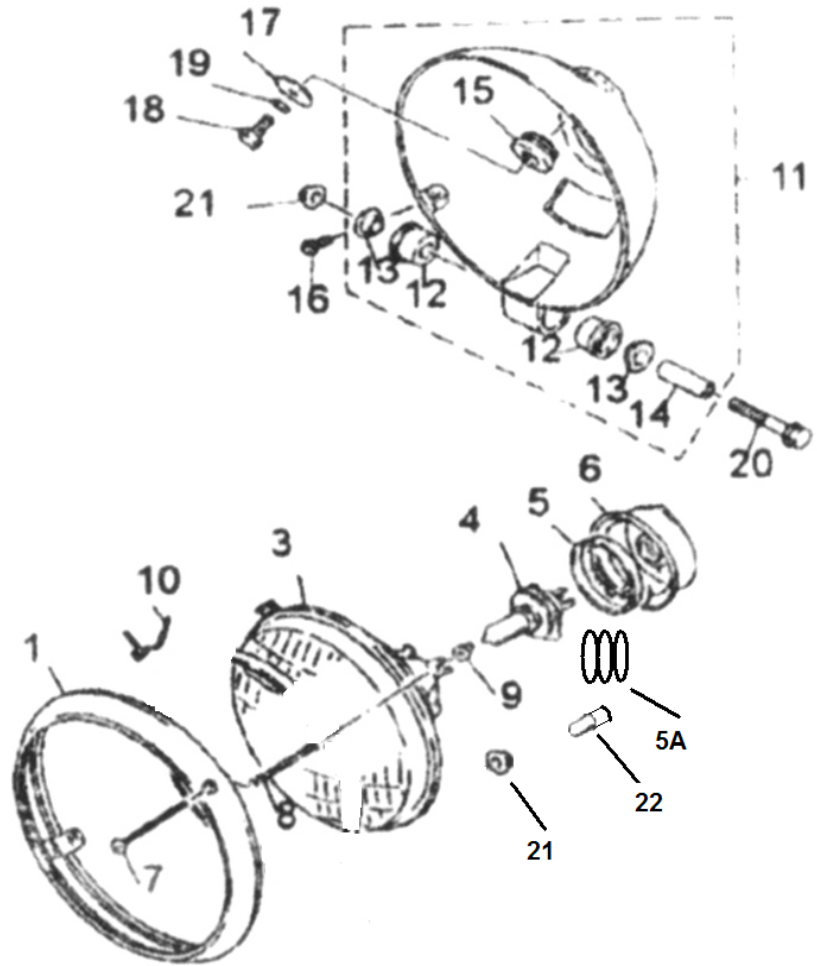
Fig. 35 Turn Signals



Ref	Code	Part Number	Description	Qty
1	33640	07-081-3501	Front Turn Signal Lamp, LH	1
2	33641	07-081-3502	Lens	1
3	GB/T845	07-081-3503	Screw M3X20	1
4	GB15766.1	07-081-3504	Bulb, 12V 3W	1
5	33610	07-081-3505	Front Turn Signal Lamp, RH	1
6	33670	07-081-3506	Holder	1
7	33617	07-081-3507	Wire Clamp	1
8	GB/T6170	07-081-3508	Nut M10	1
9	GB/T6170	07-081-3509	Nut M10	1
10	33660	07-081-3510	Rear Turn Signal Lamp, LH	1
11	33661	07-081-3511	Lens	1
12	GB/T845	07-081-3512	Screw M3X20	1
13	GB15766.1	07-081-3513	Bulb, 12V 3W	1
14	33650	07-081-3514	Rear Turn Signal Lamp, RH	1
15	GB/T6177.1	07-081-3515	Nut M8	1
16	33680	07-081-3516	Bracket, Rear Turn Signal Lamp, LH	2

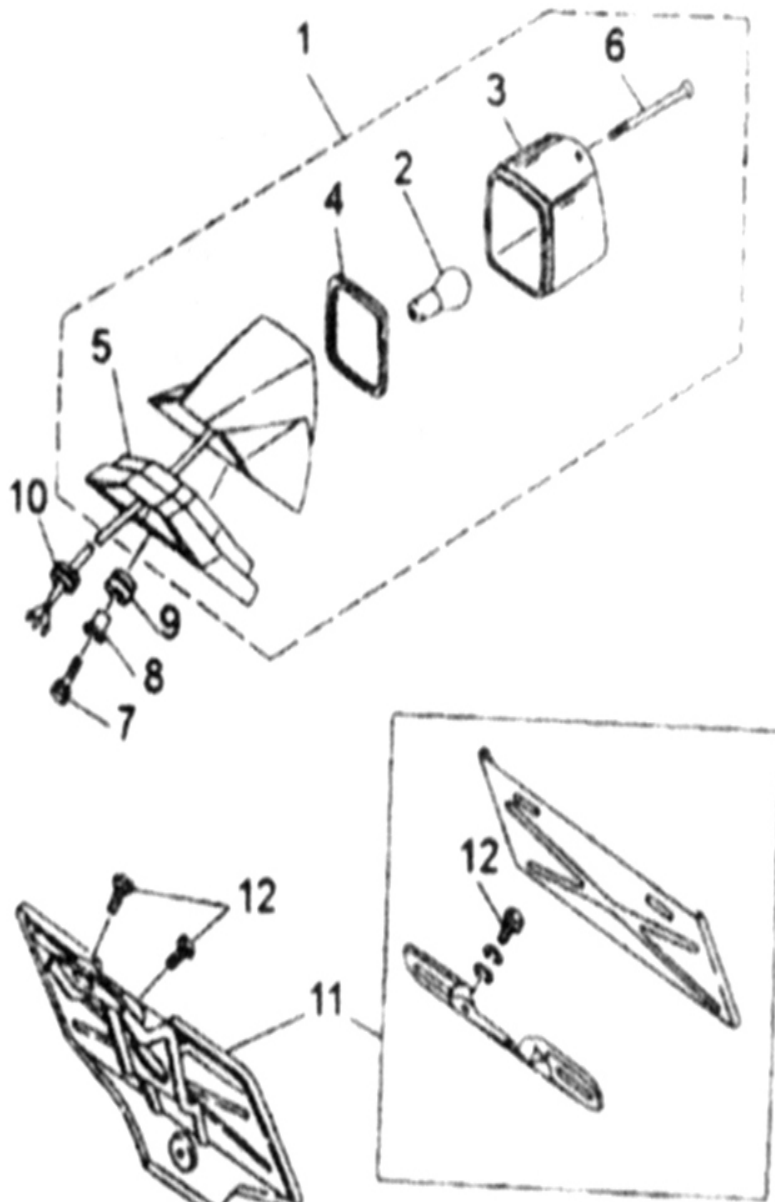


Fig. 36 Headlight



Ref	Code	Part Number	Description	Qty
1A		07-081-3601A	Headlight Assy Incl 3601-3619	1
1	33150	07-081-3601	Headlight Rim	1
2		07-081-3602	N/A	1
3	33130	07-081-3603	Lens, Headlight	1
4	GB15766.1	07-081-3604	Bulb, Headlight H4 55W/60W	1
5	33121	07-081-3605	Retaining Ring, Headlight Bulb	1
5A		07-081-3605A	Spring, Retaining Ring	
6	33120	07-081-3606	Rubber Cover	1
7	GB/T818	07-081-3607	Screw M4X10	2
8	33116	07-081-3608	Spring	2
9	GB/T6170	07-081-3609	Nut	1
10	33115	07-081-3610	Retaining Spring, Headlight Lens	1
11	33100	07-081-3611	Body, Headlight	1
12	33114	07-081-3612	Damper I, Headlight	2
13	33162	07-081-3613	Collar	2
14	33113	07-081-3614	Bush	1
15	33163	07-081-3615	Damper II, Headlight	1
16	GB/T818	07-081-3616	Screw M5X12	1
17	GB/T97.1	07-081-3617	Washer 6	1
18	GB/T5781	07-081-3618	Bolt M6X25	1
19	GB/T93	07-081-3619	Washer 6	1
20	GB/T5783	07-081-3620	Bolt M8X35	1
21		07-081-3621	Rubber Bush	1
20		07-081-3622	Bulb, Parking Light 12V/5W	1

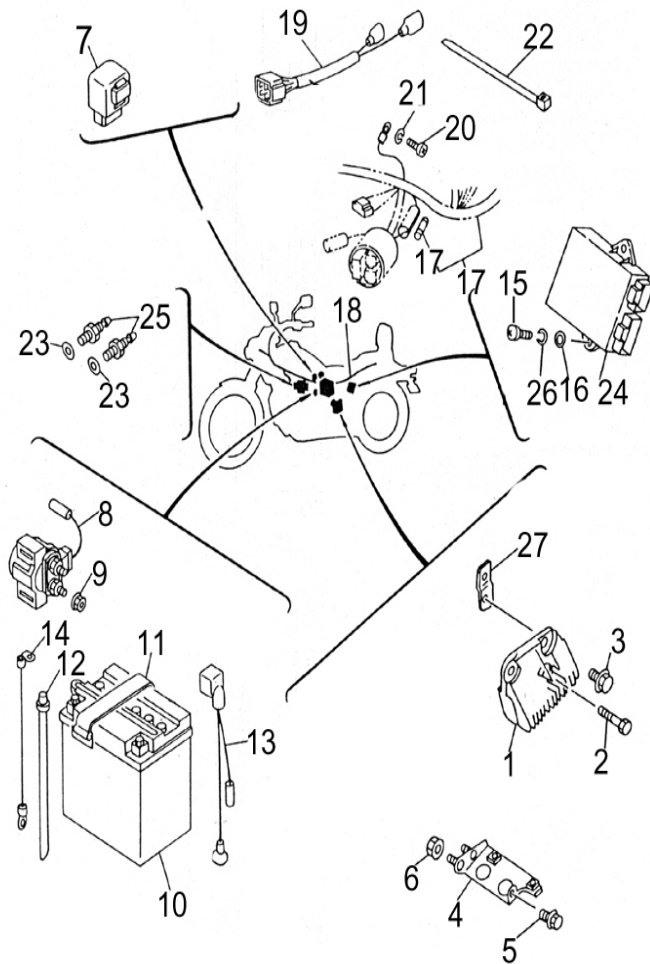
Fig, 37 Tail Light



Ref	Code	Part Number	Description	Qty
1	33700	07-081-3701	Tail Lamp Assy.	1
2	GB15766.1	07-081-3702	Bulb, 12V 21W	1
3	33711	07-081-3703	Lens	1
4	33712	07-081-3704	Gasket, Lens	1
5	33714	07-081-3705	Gasket, Tail Lamp	1
6	GB/T818	07-081-3706	Bolt M5X50	3
7	GB/T818	07-081-3707	Bolt M6X15	3
8	33716	07-081-3708	Collar	3
9	33715	07-081-3709	Grommet	3
10	33713	07-081-3710	Grommet	1
11	63711	07-081-3711	Bracket, License Plate	1
12	GB/T16674	07-081-3712	Screw M6X20	2

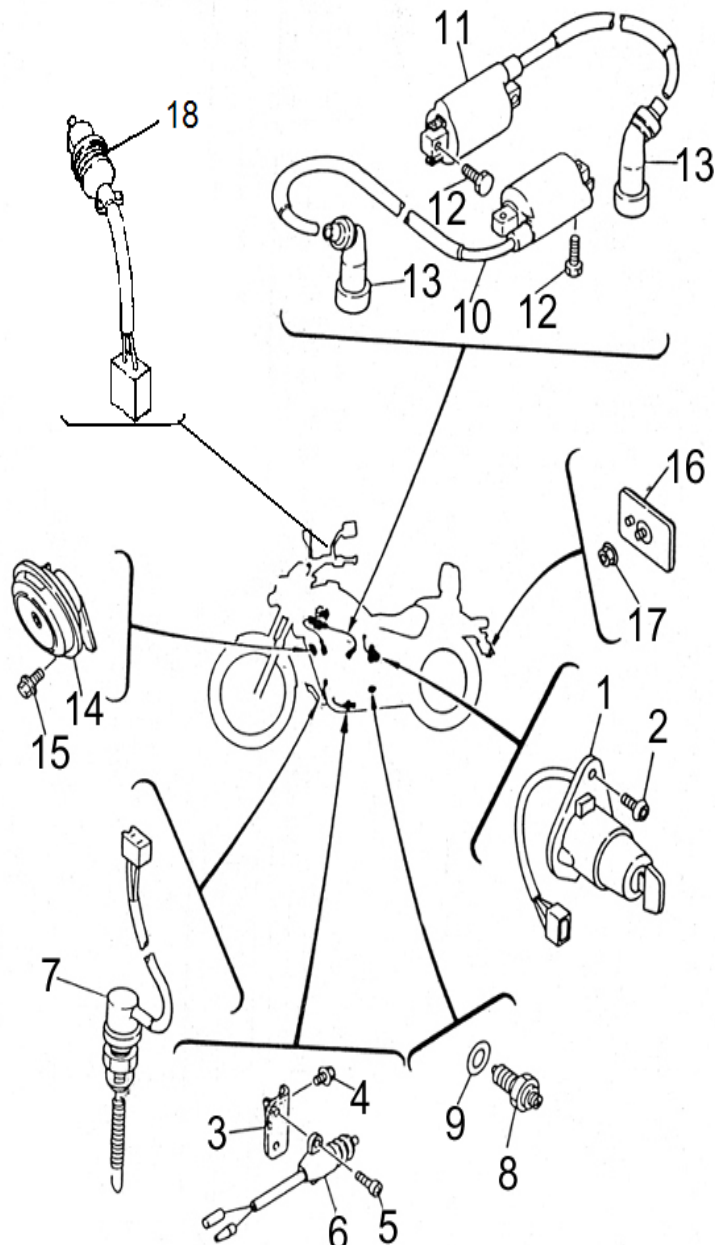


Fig. 38 Electrical 1



Ref	Code	Part Number	Description	Qty
1	31600	07-081-3801	Voltage Regulator	8
2	GB/T16674	07-081-3802	Bolt M6×12	2
3	GB/T5782	07-081-3803	Bolt M8×20	1
4	31951	07-081-3804	Bracket, ignition coil	1
5	GB/T16674	07-081-3805	Bolt M6×12	2
6	GB/T41	07-081-3806	Nut M6	1
7	38210	07-081-3807	Flasher relay	1
8	34600	07-081-3808	Starter relay	1
9	GB/T41	07-081-3809	Nut M6	4
10	32600	07-081-3810	Battery	1
11	31920	07-081-3811	Band, battery	1
12	31591	07-081-3812	Hose	1
13	32400	07-081-3813	Positive lead	1
14	32600	07-081-3814	Ground lead	4
15	GB/T818	07-081-3815	Screw M6×12	4
16	GB/T95	07-081-3816	Washer 6	2
17	32100	07-081-3817	Wire Harness, Main	2
18	31710	07-081-3818	Fuse box	6
19	32114	07-081-3819	Wire Harness, Headlight	4
20	GB/T818	07-081-3820	Screw M6×12	
21	GB/T93	07-081-3821	Washer M6	
22	46613	07-081-3822	Plastic strap	
23	GB/T95	07-081-3823	Washer	
24	34400	07-081-3824	Ignition controller	4
25	GB/T818	07-081-3825	Screw M6×12	2
26	34510	07-081-3826	Cap, spark plug	1
27	31961	07-081-3827	Bracket, rectifier	2
28		07-081-3828	Alarm (not pictured)	2

Fig. 39 Electrical 2



Ref	Code	Part Number	Description	Qty
1	35410	07-081-3901	Ignition switch	8
2	GB/T16674	07-081-3902	Bolt M6×12	2
3	42400	07-081-3903	Holder, switch, side stand	1
4	GB/T16674	07-081-3904	Bolt M6×12	1
5	GB/T818	07-081-3905	Screw M8×10	2
6	35370	07-081-3906	Switch, side stand	1
7	35350	07-081-3907	Stop Switch, RR Brake	1
8	37850	07-081-3908	Netural Switch	1
9	GB/T95	07-081-3909	Washer	4
10	34500	07-081-3910	Ignition Coil	1
11	34531	07-081-3911	Ignition Coil	1
12	GB/T5782	07-081-3912	Bolt	1
13	34510	07-081-3913	Cap, spark plug	1
14	38100	07-081-3914	Horn	4
14A		07-081-3914A	Bracket, Horn	
15	GB/T16674	07-081-3915	Bolt M6×12	4
16	33820	07-081-3916	Rear reflector	2
17	GB/T6187.1	07-081-3917	Nut M6	2
18		07-081-3918	Stop Switch, FR Brake	2

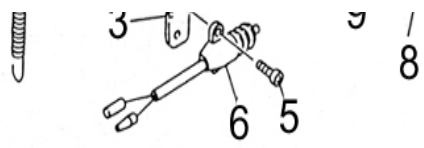
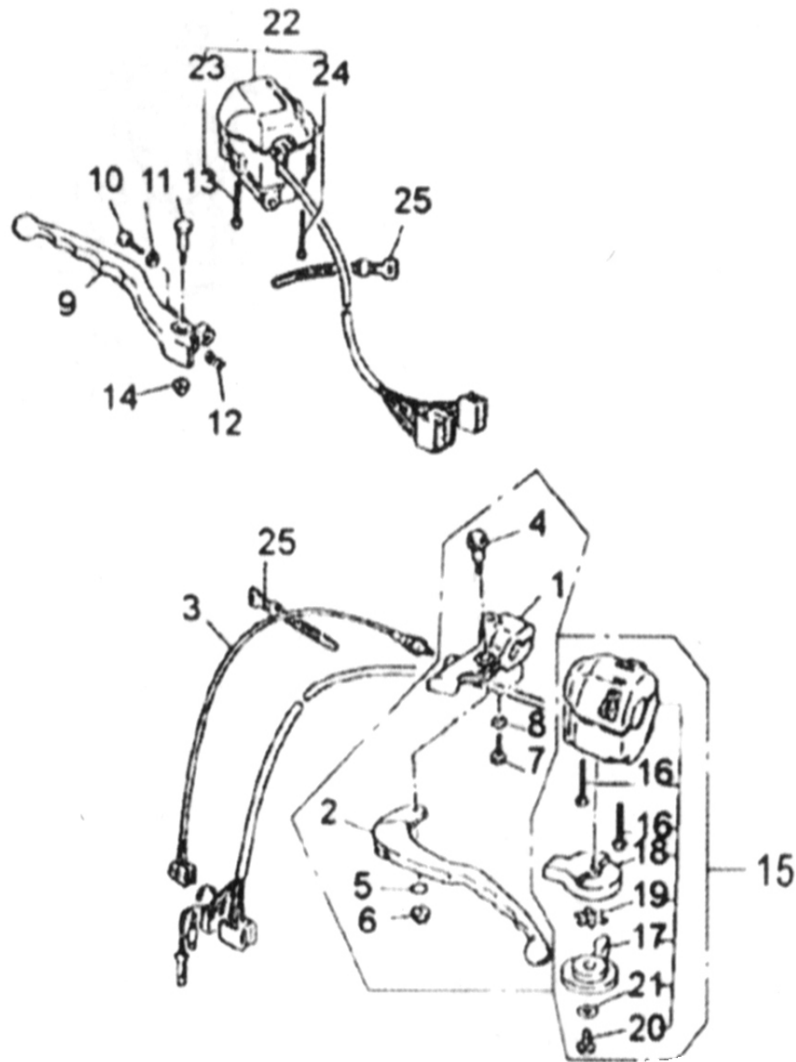
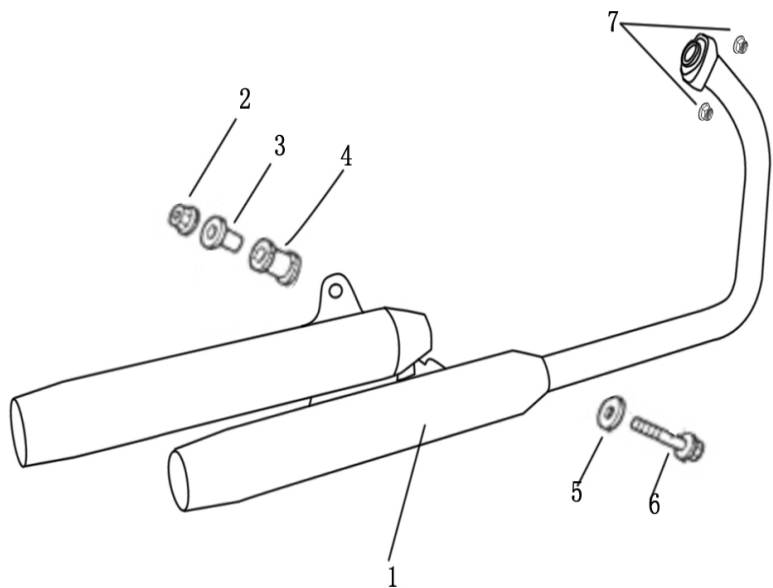


Fig. 40 Switches



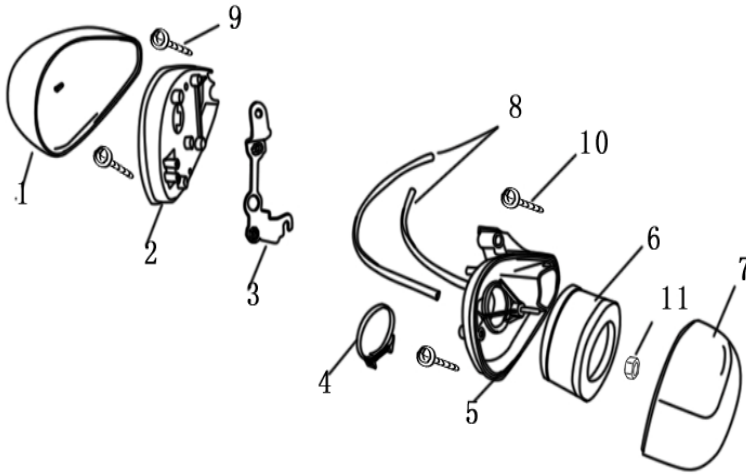
Ref	Code	Part Number	Description	Qty
1	47621	07-081-4001	Holder, clutch lever	1
2	47611	07-081-4002	Clutch lever	1
3	46200	07-081-4003	Clutch Switch	1
4	47613	07-081-4004	Pivot bolt, clutch lever	1
5	GB/T97.1	07-081-4005	Washer, 6	1
6	GB/T6170	07-081-4006	Nut, M6	1
7	GB/T5780	07-081-4007	Bolt, M6×25	1
8	GB/T93	07-081-4008	Spring washer, 6	1
9	47511	07-081-4009	Front brake lever	1
10	GB/T5780	07-081-4010	Bolt, M6×20	1
11	GB/T97.1	07-081-4011	Washer, 6	1
12	47513	07-081-4012	Spring	1
13	47512	07-081-4013	Pivot bolt, front brake lever	1
14	GB/T6170	07-081-4014	Nut M6	1
15	35200	07-081-4015	Handlebar switch, LH	1
16	GB/T5780	07-081-4016	Bolt M6×25	2
17	35921	07-081-4017	Choke Lever	1
18	35922	07-081-4018	Choke Setting Seat	1
19	35923	07-081-4019	Adjusting Washer	1
20	GB/T16674	07-081-4020	Bolt M6×25	1
21	GB/T97.1	07-081-4021	Washer 6	1
22	35100	07-081-4022	Handlebar Controller, RH	1
23	GB/T16674	07-081-4023	Bolt M6×25	1
24	GB/T16674	07-081-4024	Bolt M6×30	1
25	46613	07-081-4025	Plastic Clamp	4

Fig. 41 Exhaust



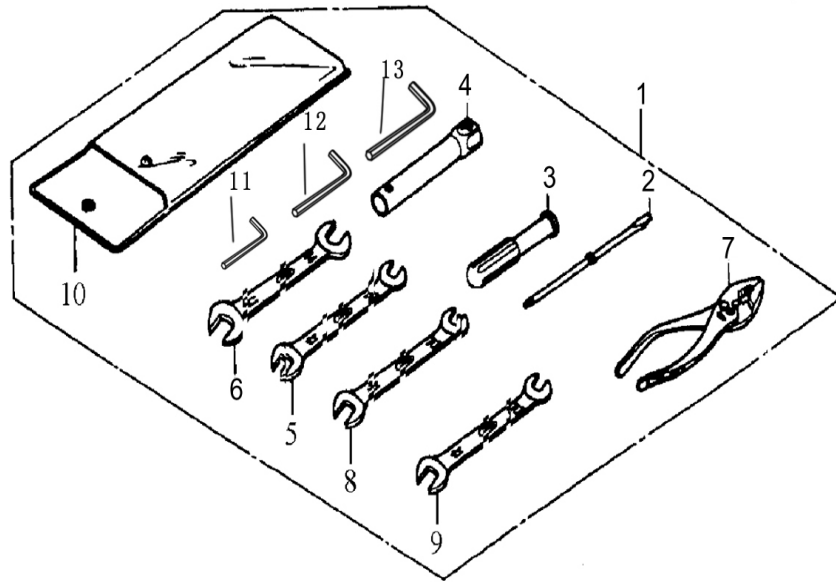
Ref	Code	Part Number	Description	Qty
1	18300	07-081-4101	Muffler	2
2	GB/T6177.1	07-081-4102	Nut M8	1
3	18712	07-081-4103	Bush, Muffler support	1
4	18713	07-081-4104	Rubber, Muffler support	1
5	GB/T95	07-081-4105	Washer 8	1
6	GB/T16674	07-081-4106	Bolt M8×40	1
7	GB/T6177.1	07-081-4107	Nut M6	
8		07-081-4108	Gasket, Exhaust	2

Fig. 42 Air Cleaner Assy.



Ref	Code	Part Number	Description	Qty
1	17193	07-081-4201	Decorative cover, air cleaner. RH	1
2	17192	07-081-4202	Decorative board, air cleaner. RH	1
3	41219	07-081-4203	Bracket, air cleaner. RH	1
4	17140	07-081-4204	Clamp, air cleaner	1
5	17151	07-081-4205	Housing , air cleaner	1
6	17131	07-081-4206	Core, filter, air cleaner	1
7	17111	07-081-4207	Cover, air cleaner	1
8	17115	07-081-4208	Aerated pipe, air cleaner	2
9	GB/T818	07-081-4209	Screw M8×10	2
10	GB/T818	07-081-4210	Screw M8×30	2
11	GB/T41	07-081-4211	Nut M6	1

Fig. 43 Tool Kit



Ref	Code	Part Number	Description	Qty
1	58100	07-081-4301	Tool kit	1
2	58113	07-081-4302	Double-edged screw driver stem	1
3	58112	07-081-4303	Screw driver handle	1
4	58111	07-081-4304	Spark plug wrench	1
5	58114	07-081-4305	Open-ended spanner 8×10	1
6	58115	07-081-4306	Open-ended spanner 12×14	1
7	58140	07-081-4307	Slip-joint pliers	1
8	58119	07-081-4308	Open-ended spanner 13×16	1
9	58116	07-081-4309	Open-ended spanner 17×19	1
10	58120	07-081-4310	Tool bag	1
11	58117	07-081-4311	Allen key #5	1
12	58157	07-081-4312	Allen key #6	1
13	58162	07-081-4313	Allen key #8	1

Fig. 44 Emblems

Ref	Code	Part Number	Description	Qty
1		07-081-4301	DIAMO tank logo, LFT	1
2		07-081-4302	DIAMO tank logo, RGT	1
3		07-081-4303	Cruiser 250 logo, LFT	1
4		07-081-4304	Cruiser 250 logo, RGT	1

